

## Pack Contents:

Assembly time for two persons, approx 2.5 hours.

- |  |                          |
|--|--------------------------|
| 1. Bent Uprights x 6   | Pack N0's (FEP660) 3 of. |
| 2. Crossbars (with reduced ends) x 3                             | Pack N0 (FEP661) 1 of.   |
| 3. Bottom Side Bars x 4  | Pack N0's (FEP662) 1 of. |
| 4. Top Side Bars A x 2   | Pack N0 (FEP663) 1 of.   |
| 5. Top Side Bars B x 2 <small>These have one reduced end</small> | Pack N0 (FEP664) 1 of.   |
| 6. Bottom Back Bar + Handle x 1 each                             | Pack N0 (FEP665) 1 of.   |
| 7. Support Braces x 4  | Pack N0 (FEP609) 1 of.   |
| 8. Front Handle Brackets x 2                                     | Pack N0 (FEP605) 1 of.   |
| 8a. Front Wheel Bracket x 2                                      | Pack N0 (FEP613) 1 of.   |
| 9. Centre 3 way Bracket x 2                                      | Pack N0 (FEP606) 1 of.   |
| 9a. Centre Wheel Bracket x 2                                     | Pack N0 (FEP612) 1 of.   |
| 10. Left Hand Rear Wheel Bracket                                 | Pack N0 (FEQ140) 1 of.   |
| 11. Right Hand Rear Wheel Bracket                                | Pack N0 (FEQ140) 1 of.   |

The following items are contained in fittings pack (FPK219)

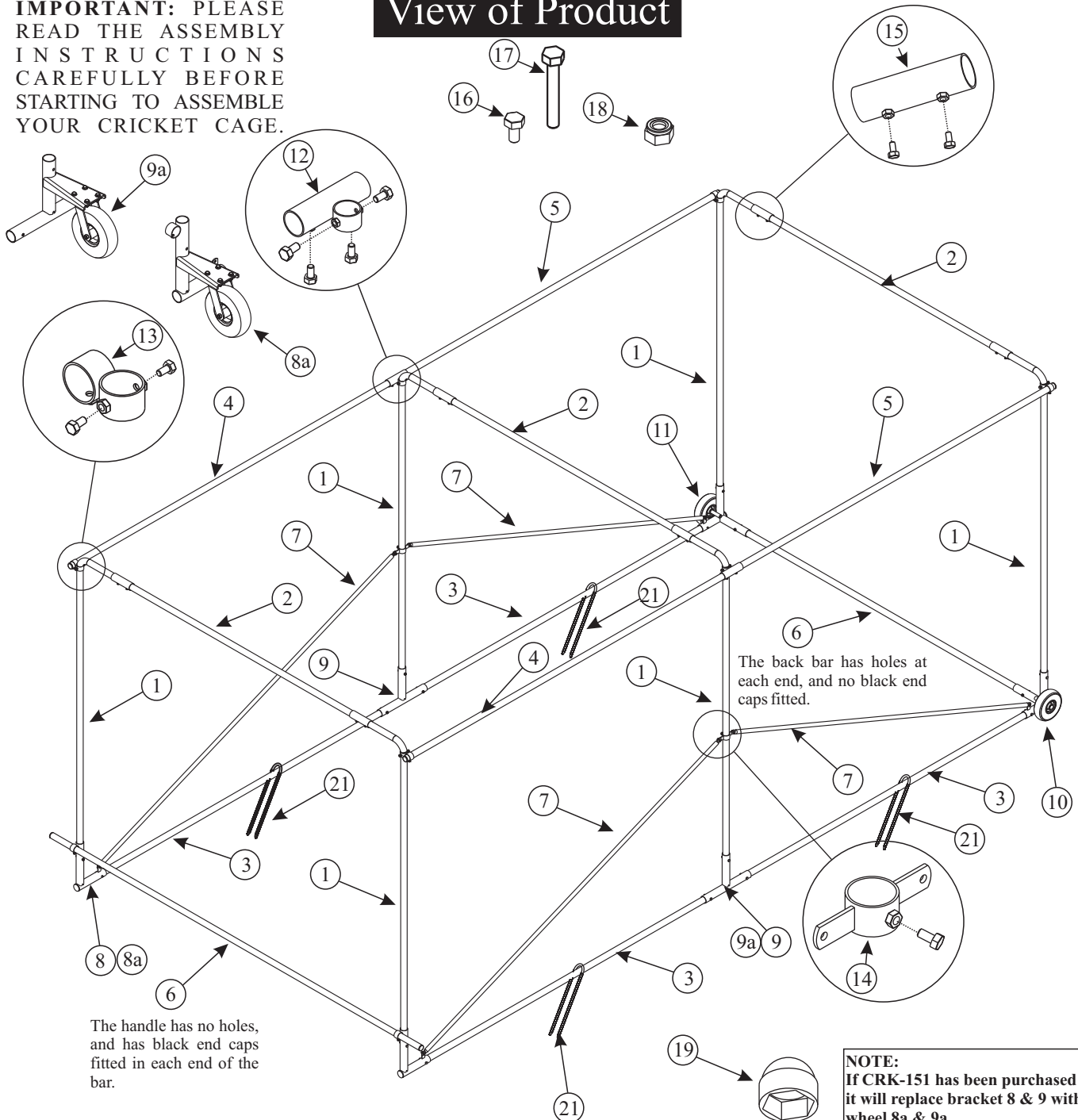
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|--|-----------|
| 12. Centre Top Support Clamp x 2       | (PEP429)  |
| 13. Top End Support Clamp x 4          | (PEP434)  |
| 14. Centre Support 2 Way Clamp x 2     | (PEP428)  |
| 15. Top Swage Clamp x 6                | (PEP427)  |
| 16. M10 x 20mm Hex Bolt x 38           | (BOL341)  |
| 17. M10 x 70mm Hex Bolt x 16           | (BOL291)  |
| 18. M10 Nylock Nut x 24                | (BOL202)  |
| 19. Nut and Bolt Covers x 52           | (CAP950)  |
| 20. Net (not shown) (CRK-155/156 Only) | (CRK-152) |
| 21. U Peg Anchors                      | (PEG-021) |
| 22. Nord Lock Washer                   | (BOL714)  |

**PLEASE NOTE:**

FEP612 & FEP613 ARE FOR THE 6 WHEEL CAGE ONLY

**IMPORTANT: PLEASE READ THE ASSEMBLY INSTRUCTIONS CAREFULLY BEFORE STARTING TO ASSEMBLE YOUR CRICKET CAGE.**

## View of Product



Code: CRK-155, CRK-156, CRK-165

Product: Premier Aluminium Portable Cricket Cage.

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## Assembly Instructions

**1** Using the pack contents list on previous page, identify the parts required for the assembly of your cricket cage. Read all the instructions through first to familiarize yourself with the best order of assembly and remember the key points. You will need a 17mm spanner, a pair of pliers and two high ladders. It is advised that three or more persons assemble the cricket cage.

**2** You will need for this pack FEQ140. Position the back wheel assemblies as shown in Fig.1 & 2  
We advise greasing the wheel axles periodically.

**3** Unpack the bottom side bars (3), the centre brackets (9) or centre wheel brackets (9a), the front handle brackets (8) or front wheel bracket (8a) and the bottom back bar / handle pack (6). Put the handle to one side for a moment, this is the one with no holes. Collect 10 x M10 x 70mm hex bolts (17) and 10 x M10 nylock nuts (18). Line up all the holes in the base bars, and the joining brackets, and lock each joint with the 70mm long bolts and M10 nuts as shown in Fig.2. (Same applies to wheel brackets CRK-156)

**4** Unpack the 3 upright packs (1), the crossbars with reduced ends (2) and collect the various painted clamps from the fittings pack. Assemble these parts laying flat on the ground. Slide two top swage clamps (15) onto each crossbar with reduced ends. Now fit an upright into each end of the crossbar. Slide the clamp over the join, insert two 20mm long bolts (16) each through one nord-lock washer (22) and fully tighten so that the bolts lock onto the washer (do not worry that the bolt presses into the Aluminium). Ensure that the join is approximately in the middle of the clamp and also make sure that the bolts in the clamp will face downwards as this will make fitting the net easier, this rule applies to all the top clamps. For the two end frames, slide one top end support clamp (13) onto each upright approx 400mm, again insert the 20mm long bolts and washer but only hand tighten at this stage (leave one hole redundant as shown in Fig 3). For the centre frame, position the centre top support clamp (12) 400mm onto the upright, and also slide the centre support 2 way clamp (14) and hand tighten directly below the centre top support clamp. All as shown in Fig 3.

**TIP: If assembling CRK-156 with wheels, elevate the bottom frame onto wooden beams when attaching the wheel brackets (8a & 9a). This way you will keep the wheels off the floor. Then safely remove once fully**

**5** Lift the upright frames into position, locating them into the 6 upright brackets. Secure into place using the remaining M10 x 70mm long bolts and nylock nuts, as shown in Fig.4A. Now unpack the top side bars (4 & 5) and slide one of each type of top bar into position through the top end support clamps so that the reduced end of one bar goes inside the other. These will meet in the middle of the centre top support clamp. When in position insert M10 x 20 bolts and washer into each clamp and fully tighten to the top side bars, but do not tighten to the uprights yet.

**6** With a step ladder positioned at each end of the top side bars, lift the bars into a level position just below the bend on the uprights and secure until the bolt locks onto the washer. Check the height of the centre top support clamp and tighten this in place. Unpack the support braces (7) and fit diagonally, attaching each end using the remaining M10 x 20mm long bolts and secure with the M10 nylock nuts. The centre 2 way clamp (14) will need to be positioned where the diagonal brace meets the centre upright, tighten as before, as shown Fig.4 B & C.

Fit the nut covers (21) onto the lower bolts and nuts to reduce exposure to players. The handle will slide in position, but the bolts must be tightened before the cage is moved around. Loosen the bolts to remove handle during play. On the net there is a ROOF FRONT label. When this has been identified, drape the net over the cage and use the ties provided to fix into position. This may take a little time as the net tends to catch on all edges. Ensure that the net is elevated around the wheel area when the cage is moved to avoid snags. If CRK-160 has been purchased you will need to cut the net around the centre wheel brackets and attach to the cage using the ties provided. See Fig 4 for the number of ties per bar.

**7** With the cage in position, anchor into the ground using U pegs (PEG-021) provided. Pegs should be located in the centre of each bottom sidebar. Pegs should be knocked into the ground at 45 degrees giving best anchorage.

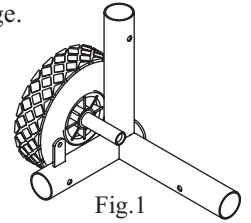


Fig.1

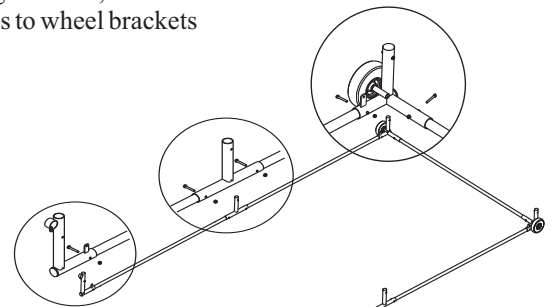


Fig.2

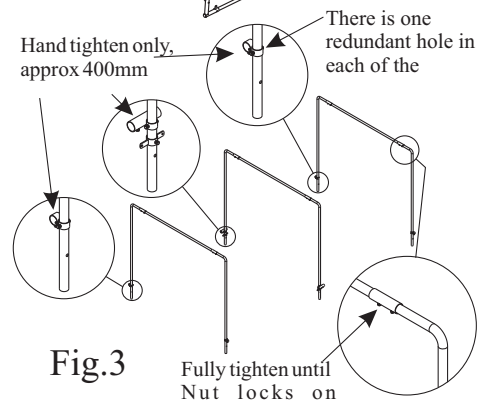
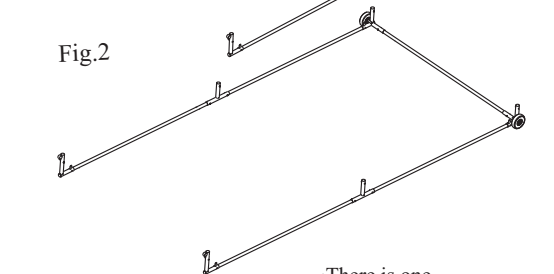


Fig.3

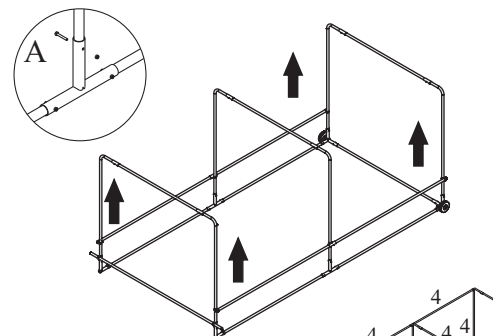
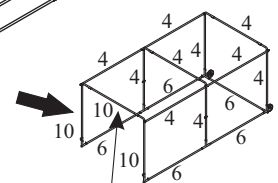
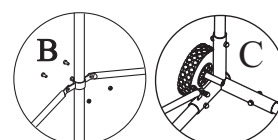


Fig.4



The edge of the net with the ROOF FRONT label on needs to be positioned along this front crossbar.