

Code: HAN-010

Product: Aluminium Competition Handball Posts

INS385

Revision 1

06/06/11

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Pack Contents

- | | | |
|----|-----------------------|----------|
| 1. | 2 x Crossbars | (FEP393) |
| 2. | 2 x Uprights (pair) | (FEP395) |
| 3. | 2 x Sideframes (pair) | (FEP365) |
| 4. | 1 x Backbars (pair) | (FEP419) |

- | | | |
|---|-----------------------------------|-----------------|
| Fittings Pack (packed with Backbars) | | (FPK396) |
| 5. | 20 x M10 x 25mm STST Square Bolt | (BOL336) |
| 6. | 20 x M10 Form C STST Washer | (BOL709) |
| 7. | 20 x M10 BZP Nylock Nut | (BOL202) |
| 8. | 4 x M12 x 70mm Handwheel | (BOL134) |
| 9. | 1 x Net Hook (60 Pack) | (FPK366) |
| 10. | 12 x 135mm Elastic Loop with Hook | (ROP230) |

Net & Floor Sockets:-

Nets and floor sockets are supplied separately. To purchase a these, please contact our Sales office who will be able to provide you with a suitable distributor - Please quote the following part numbers: Net HAN-005, Floor Sockets SHP-001/SHP-100.

View of Product

WARNING

Any goal either in-use or otherwise must be secured against overturning **at all times**.

IMPORTANT

Please read the assembly instructions carefully before starting to assemble your goal.

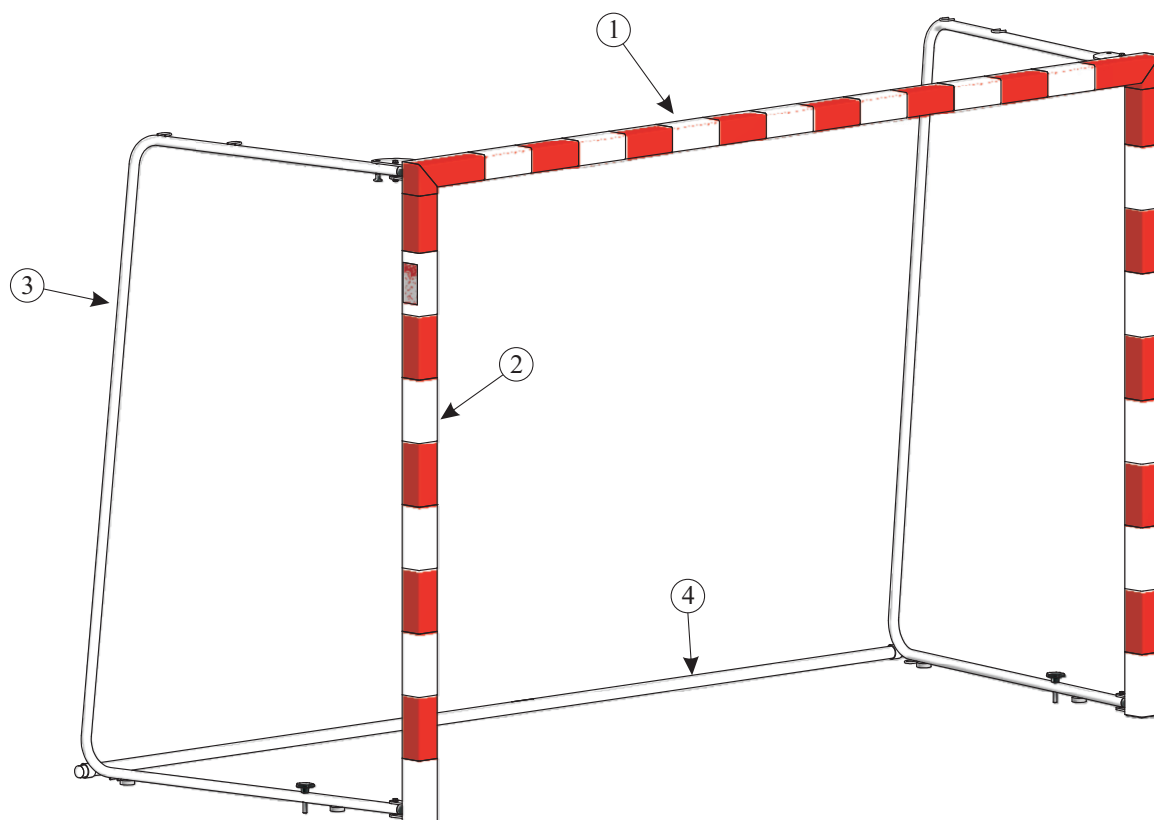
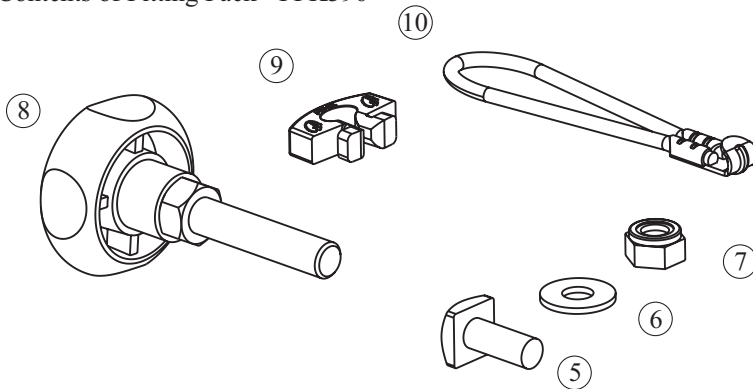
Requirements

Specialist Socket Installation
2 People to Assemble Goal

Tools

1 x 17mm Spanner

Contents of Fitting Pack - FPK396



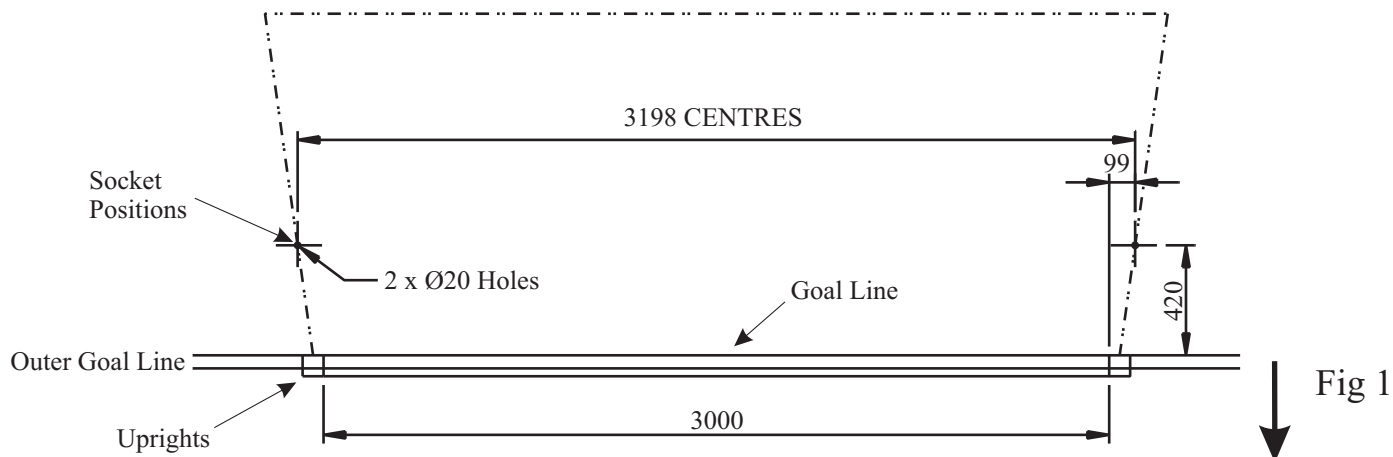
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This product has been designed and tested to meet the requirements of EN 749:2004

Socket Position

Note: Floor Sockets are sold separately - see note on page 1.



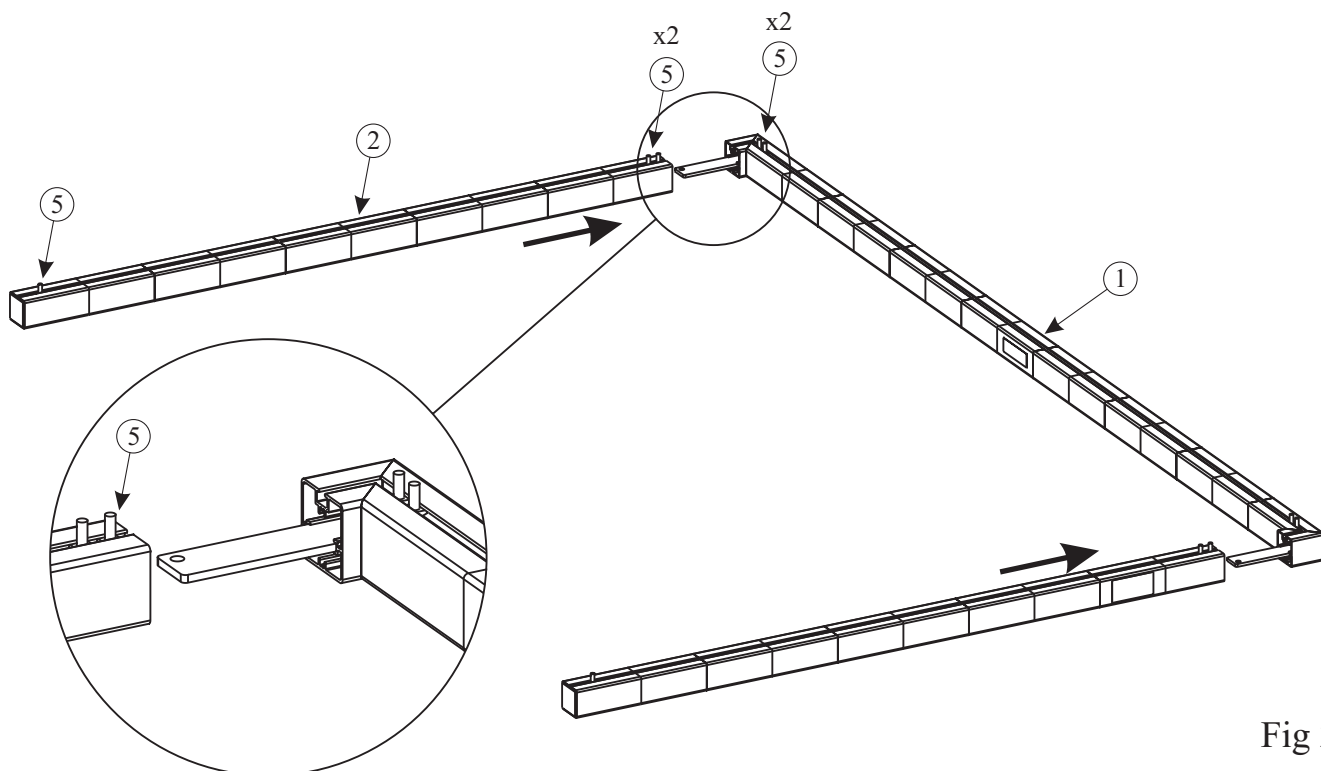
Floor Socket Installation - All sockets should be installed by a specialist, using the following guidelines.

Drill 20mm diameter holes at the locations shown in Fig 1 to a depth to suit the purchased sockets. Insert the socket and tighten to secure. (longer sockets are required for Sprung floors)

Please contact your distributor for recommended specialist fitting engineers.

Assembly Instructions

1 Goal Frame - Insert Square Headed Bolts into the Crossbar and Uprights as shown in Fig 2 and slide frame together.



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2 Attach the Sideframes - Position each Sideframe as shown in Fig 3 and secure with Washers and Nuts.

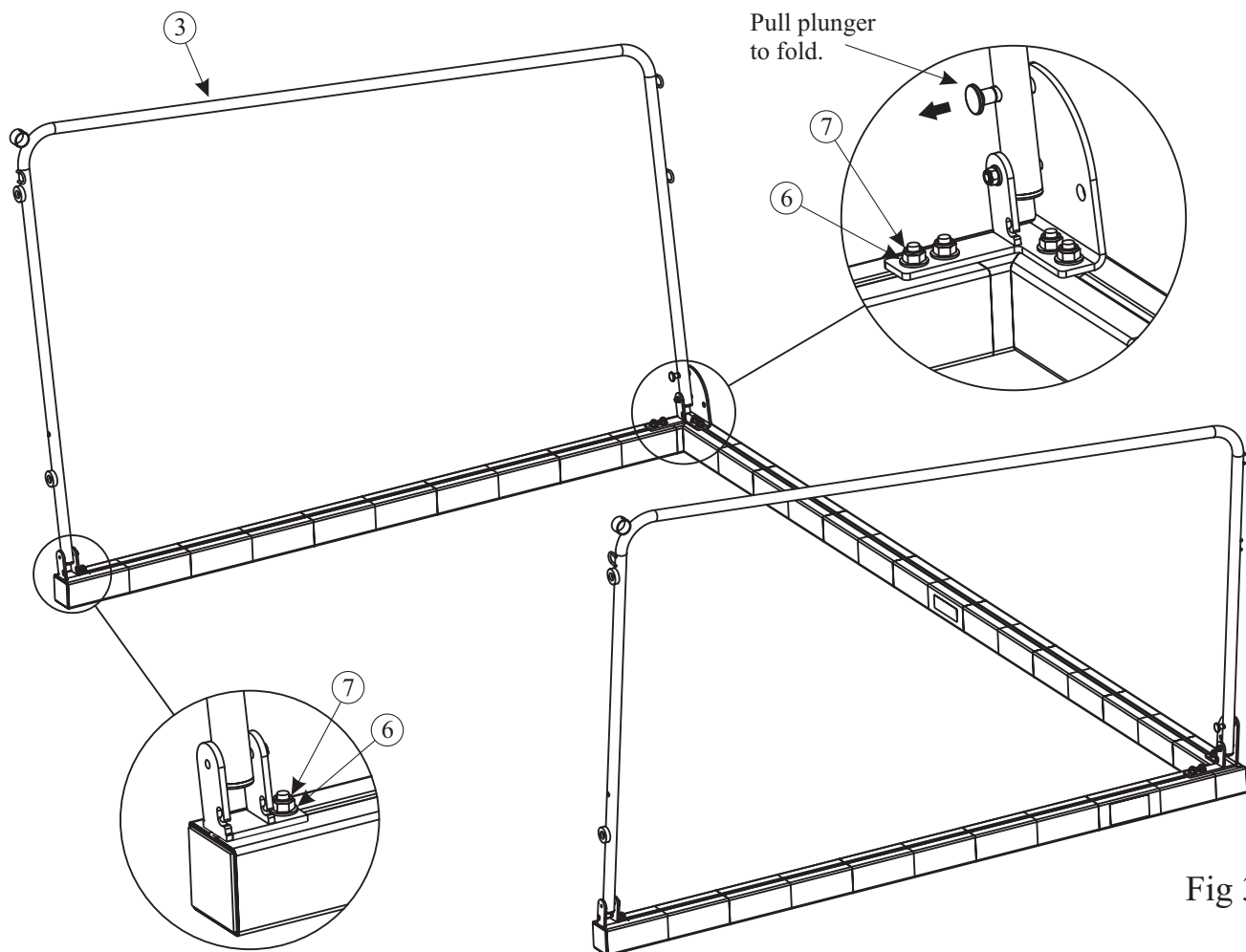


Fig 3

3 Fit The Backbar - Stand the goal up and fit the Backbar as shown in Fig 4 by depressing the button clips.

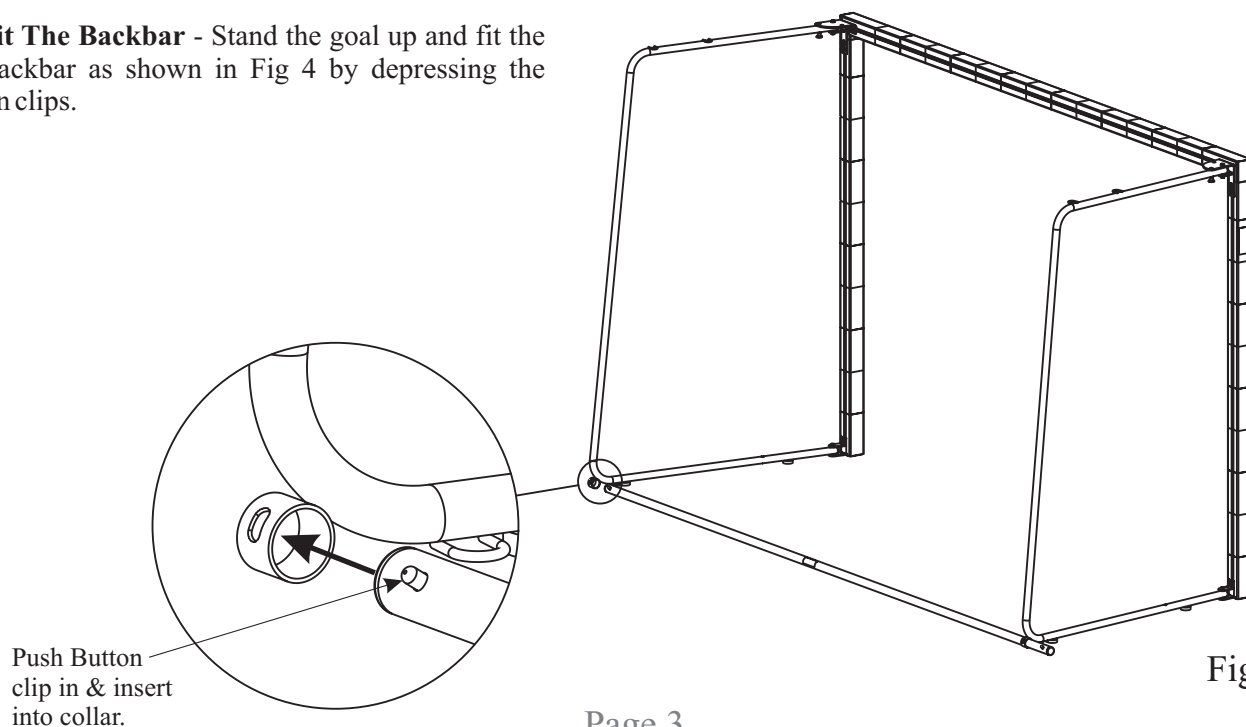


Fig 4

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Anchoring The Goal

This goal must be secured against overturning at all times (even when not in use)

Anchoring the Goal - Secure the goal by inserting the Handwheels supplied through the hole in the Sideframe and screwing into the floor socket, see Fig 5.

The handwheel has a nut pre-fitted; in normal circumstances this can be left in place. Where the thread in the ground socket is lower than ground level, remove this nut to provide more thread to screw into the floor socket.

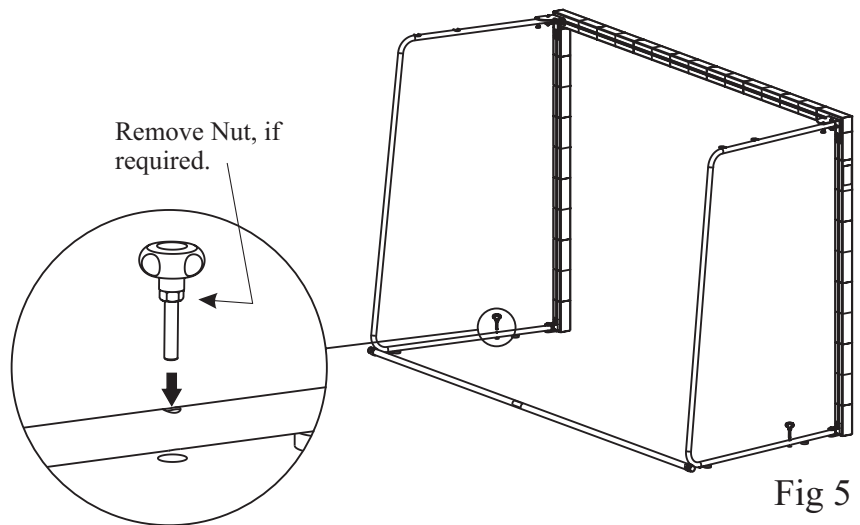


Fig 5

Fitting The Net

Fitting the Net (*sold separately*) - Locate the Crossbar edge of the Net (identified with a label). Attach the Net Hooks to the Crossbar and Upright edges then insert & lock the Hooks into the recess. Fit the Net Hooks to the Red areas on the Goal (The hooks may damage the white bands when twisted)

Slot the edge of the net into the cut-outs in the top and bottom hinge bracket.

Ensure that the net is situated within the Sideframe then fit an Elastic with Loop to each corner of the Net by threading it back onto itself (Refer to Fig.7). Fix to the lugs on the Sideframe and place another Elastic Loop at the position of the Curtain Net (fitted to Competition Net HAN-005).

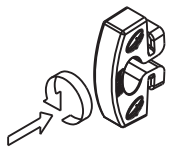


Fig 6

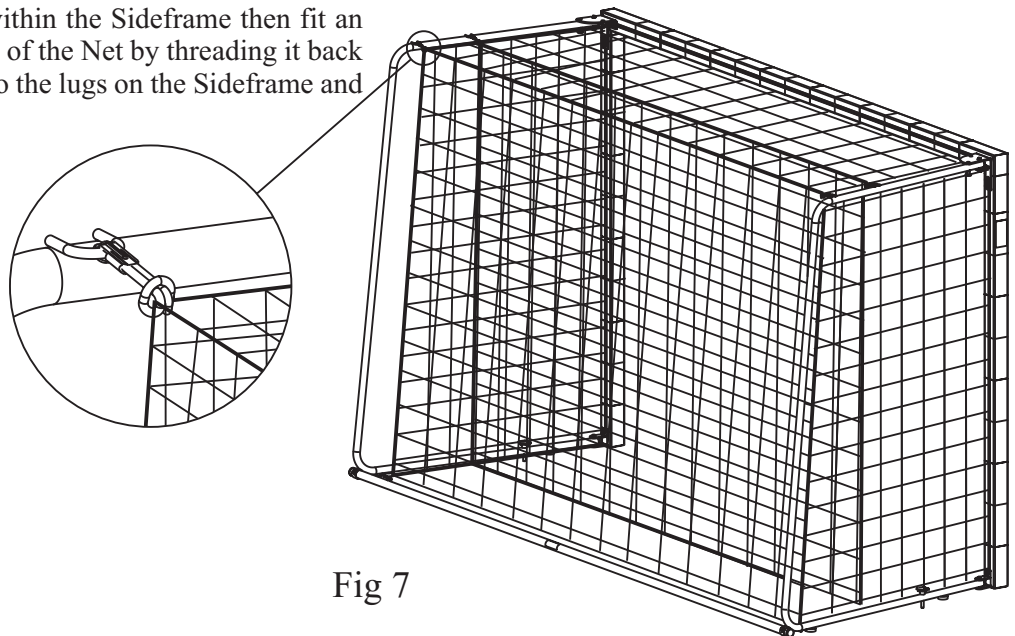


Fig 7

Folding The Sideframe

A minimum of 2 People are required to safely fold and move this Goal

To fold the Sideframe, first remove the backbar by depressing the button clip then slide the backbar out (see Step 3). Then pull the plunger knob down to un-lock the Sideframe (see Step 2). Fold the Sideframe and release the plunger to lock.