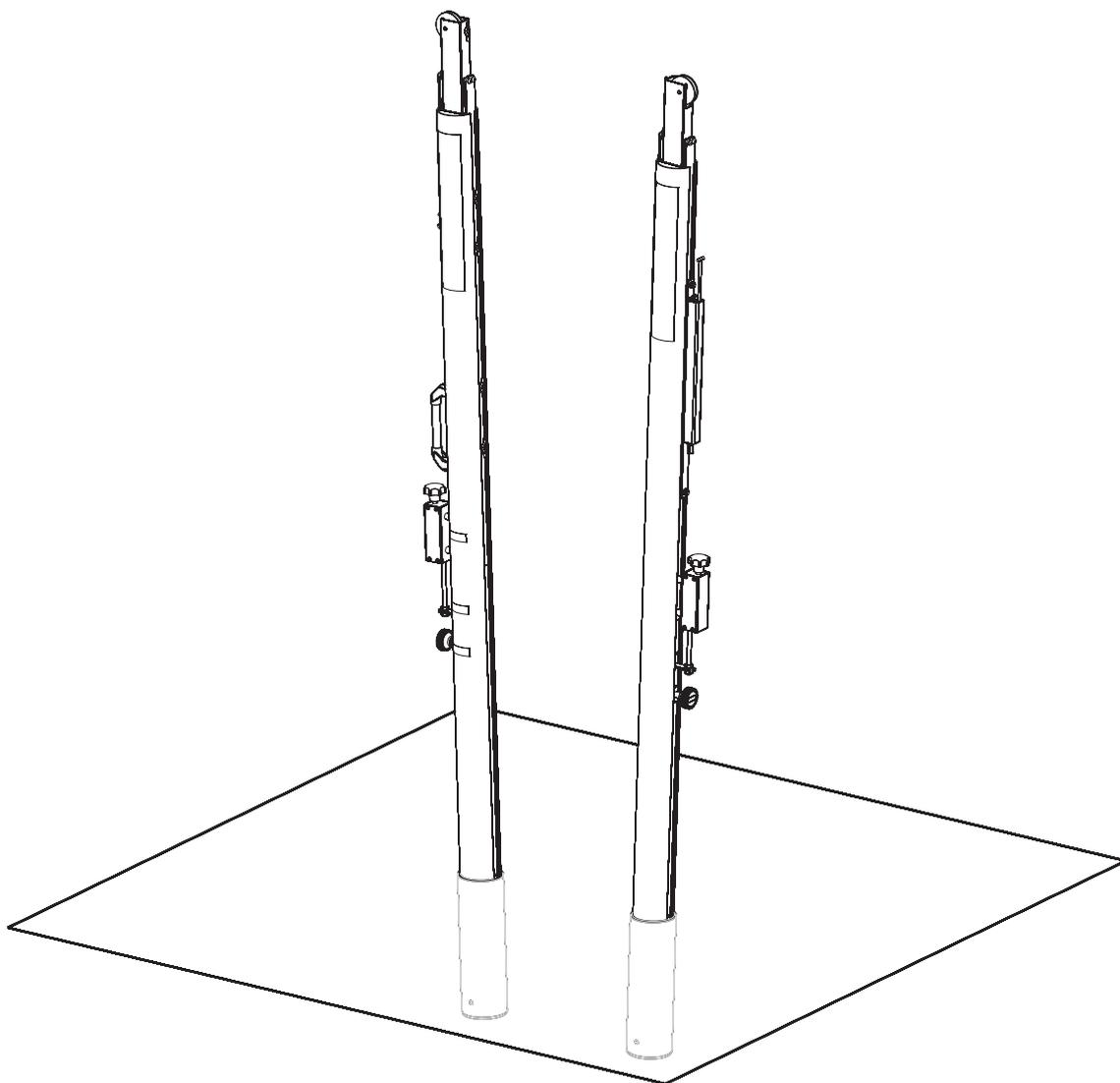


VOL-060

# Socketed Competition Volleyball

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Only 1 person is required for this assembly  
Estimated 30 minutes assembly time



**IMPORTANT:** Read these instructions in their entirety before starting to assemble your Volleyball Posts.

Code VOL-060

Product Socketed Competition Volleyball



## Pack Contents

### Competition Volleyball

1. Winder Upright
2. Dummy Upright
3. Socket
4. Speed Brace
5. Universal Joint

### Tools Required



1x Tape Measure

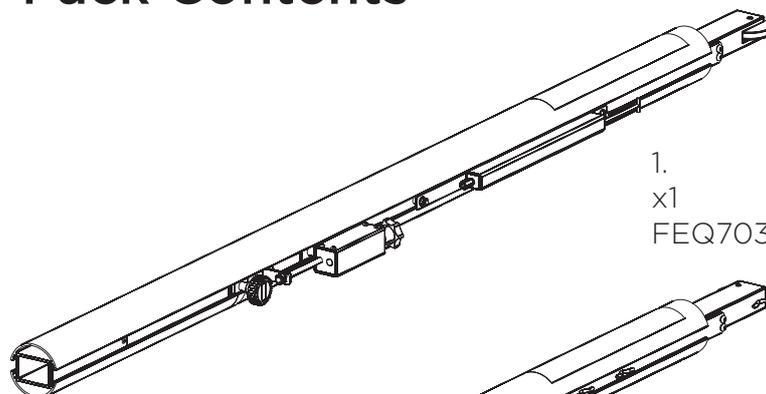


1x Drill

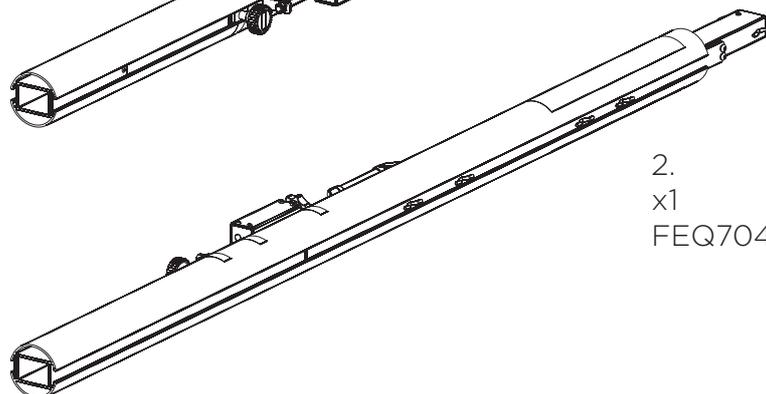
### Recommended Extras

#### Net

VOL-030: Supermatch Volleyball Net



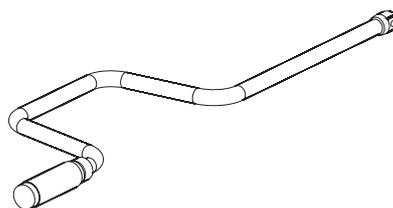
1.  
x1  
FEQ703



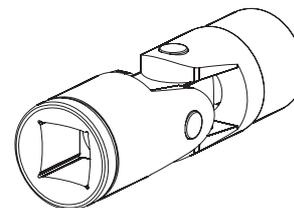
2.  
x1  
FEQ704



3.  
x2  
FEP720



4.  
x1  
FAS006 (FEQ707)



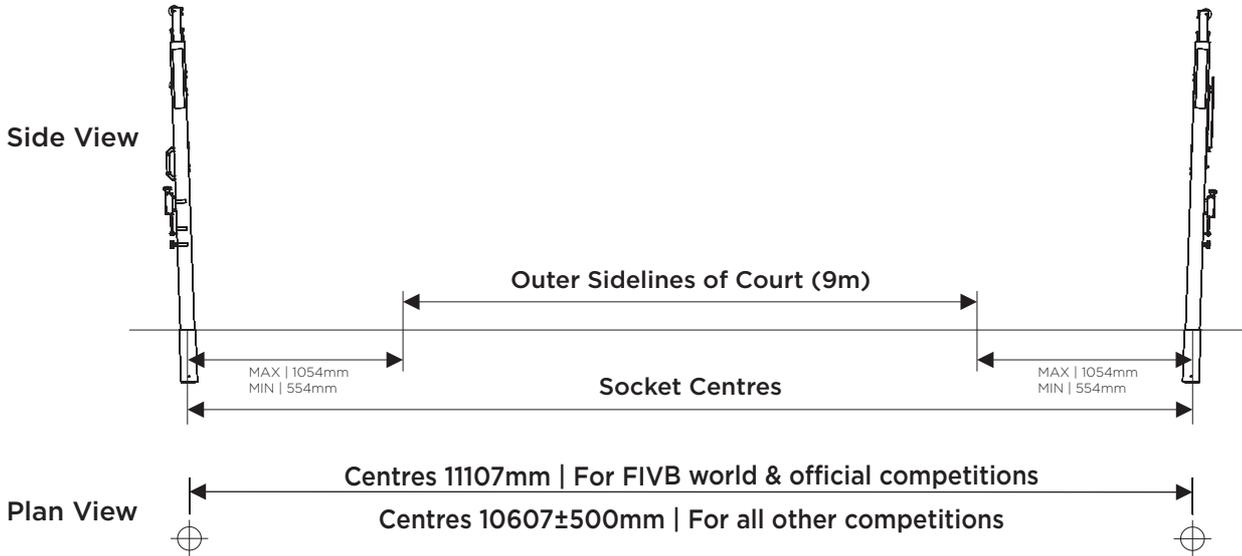
5.  
x1  
BOL172 (FEQ707)

\* parts are not to scale

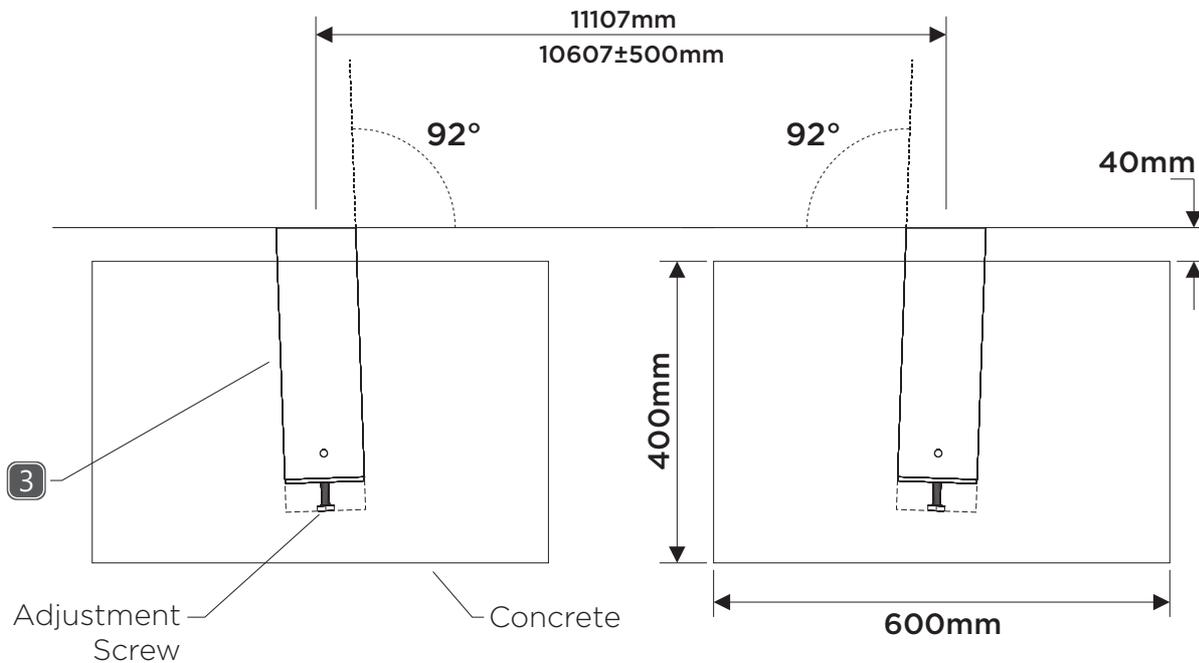
\*\* code in brackets refers to packed part

# Socket Installation

1 Sockets require specialist installation. Please contact your distributor/floor supplier for recommended installers. Please refer the installer to the below guidelines. A minimum of 600x400x400mm<sup>3</sup> of concrete is required for the use of the supplied sockets.



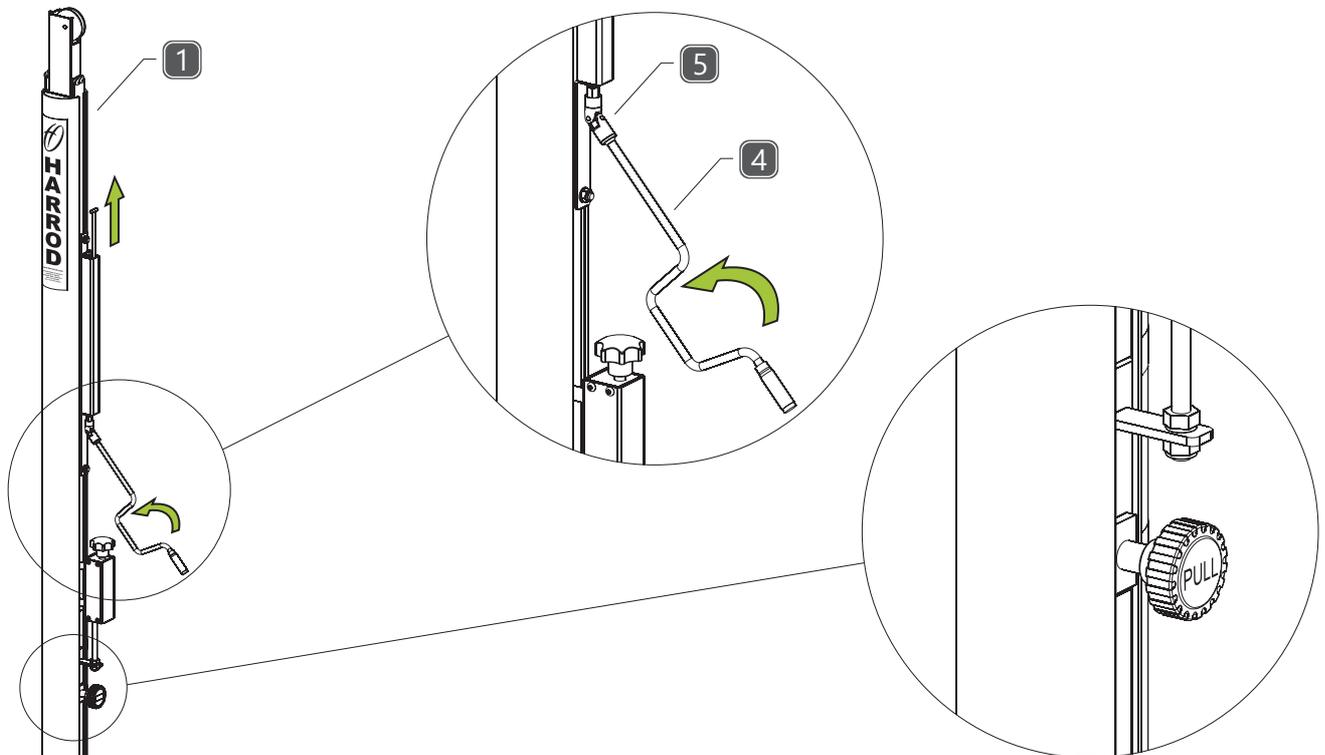
**i INFORMATION:** According to FIVB regulations, the posts sit 0.5 - 1m outside of the side lines. For FIVB, world and official competitions, the posts must sit 1m outside the sidelines.



2 Mark out the socket centres to the dimensions shown and drill Ø115mm hole, angled at 2° to the court surface, parallel to the centre line to a depth of approximately 380mm. Insert the Sockets (3) and check top is flush with court level. use the adjuster screw to achieve a flush fit if necessary.

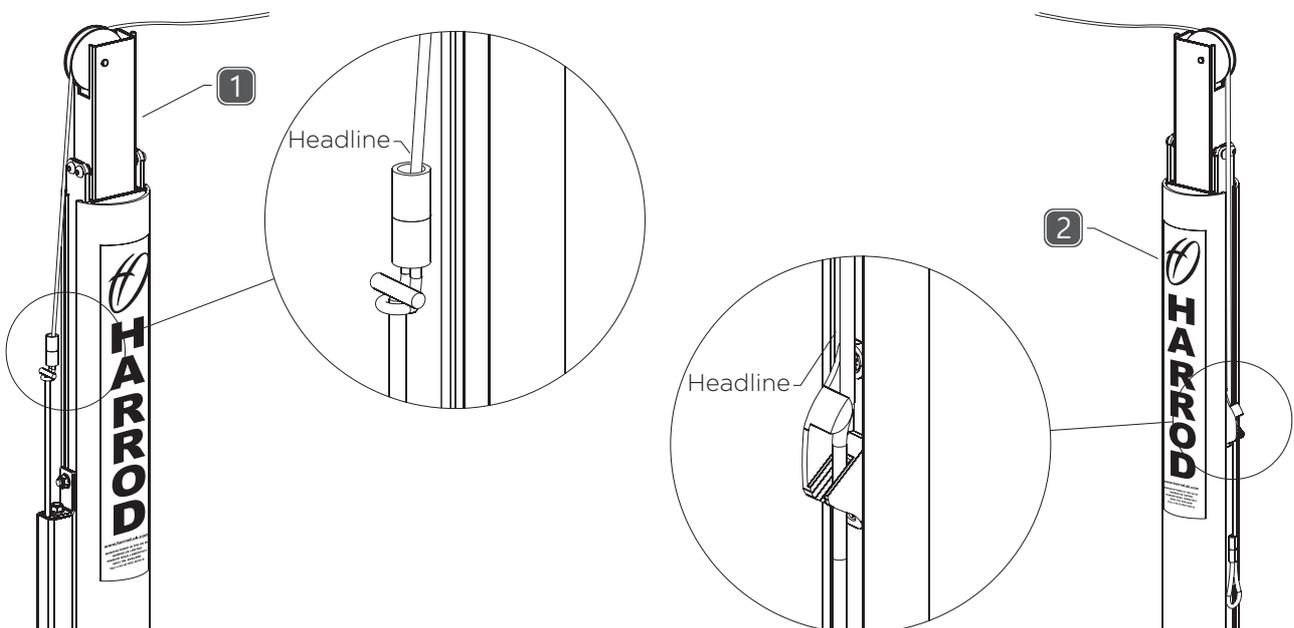
## Assembly Instructions

1 Using the Speed Brace (4) and Universal Joint (5), rotate the winder anti-clockwise to extend the T-bar arm to its limit. Using the plunger on each upright, set the height to the junior setting, this will aid with the initial set up of the net.

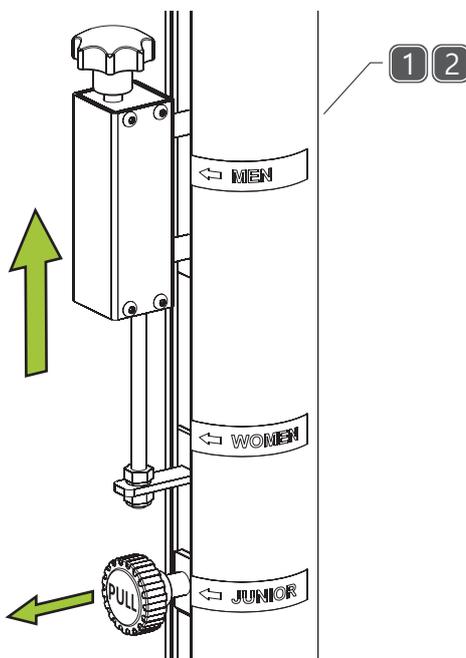


**i IMPORTANT:** If the winder is not set up as above, regulation net height will not be achievable.

2 Run the looped end of the net headline over the pulley wheel of the winder post and attach the loop to the T-bar of the winch. At the dummy end, run the headline over the pulley wheel and down through the aluminium cleat.



**3** Use the plungers in each upright to set the posts to the desired height. Pull the plunger and raise the pulley wheel assembly in the post until the plunger locates in the corresponding height position.



**4** Pull the dummy end of the headline through the cleat as far as possible, gaining the max possible tension in the headline before using the winder.

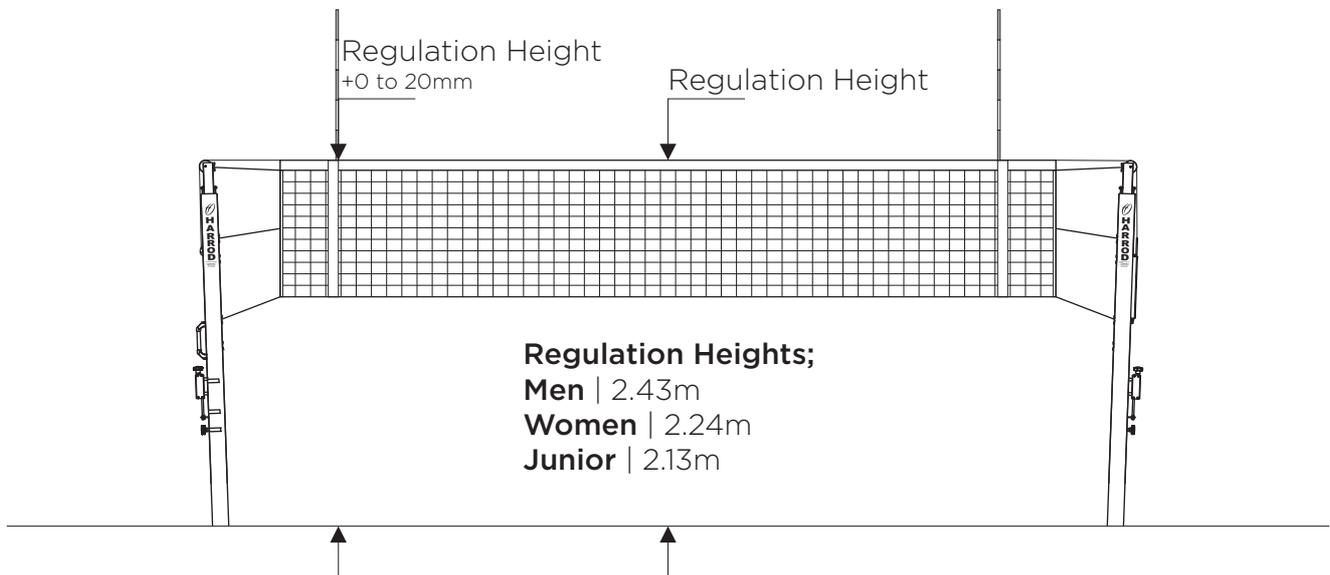
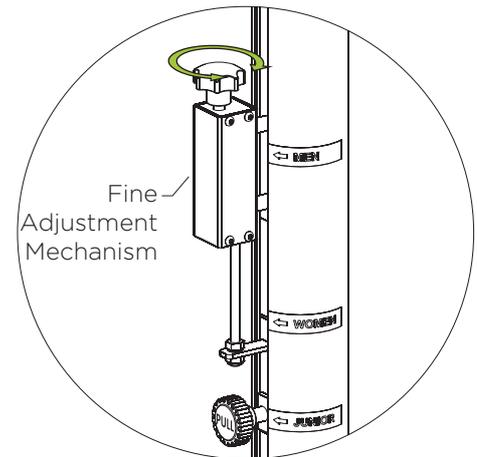
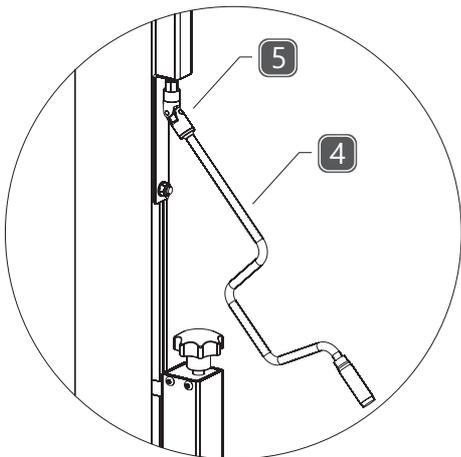


**WARNING: Do Not** attempt to continue tensioning the headline if the winder becomes fully retracted before regulation net height is achieved, doing so may damage the winder mechanism.

**INFORMATION:** Dimensions are correct according to FIVB Rules of Volleyball as of 03/04/2018. Please refer to the latest FIVB Rules for any changes to regulations.

**5** Use the Universal Joint and Speed Brace to achieve the regulation tension. The height of the net is measured from the centre of the playing court, the net height over the two sidelines must be identical on both sides and must not exceed the regulation net height by more than 20mm. If the winder fully retracts before the required tension is reached, fully release the winder and repeat Step 6, adding more tension to the headline.

**6** Add tension to the net body using the side net ties. If regulation tension is achieved and the net height is incorrect, use the fine adjustment handles on both the Dummy and Winder Uprights to achieve regulation height.



**Code** VOL-060

**Product** Socketed Competition Volleyball



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**7** To remove the net, release the net tension using the Universal Joint and Speed Brace. Ensure that the winder is fully wound out for the next use. Using the plunger, adjust the height of the posts to the junior setting and remove the net body ties. At the dummy end, pull the headline down and away from the post within in the aluminium cleat to release it. Feed it through the cleat and remove the other end from the winder T-bar.

Remove the Uprights from the Sockets and store in a covered, dry and secure area.