

Code: FBL-435/436/437/438/439/440/441/445/446/447

INS435

Revision 7

11/04/2018

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Product: 3G Weighted Portagoal

Pack Contents

IMPORTANT PLEASE READ THE ASSEMBLY INSTRUCTIONS CAREFULLY BEFORE STARTING TO ASSEMBLE YOUR GOAL

Identify the product that you have purchased and refer to the correct pack contents shown below. The fittings pack is universal.

Caution Remove the packaging carefully using scissors with rounded ends, do not use knives to cut the packaging this will damage the paint work.

Tools Required

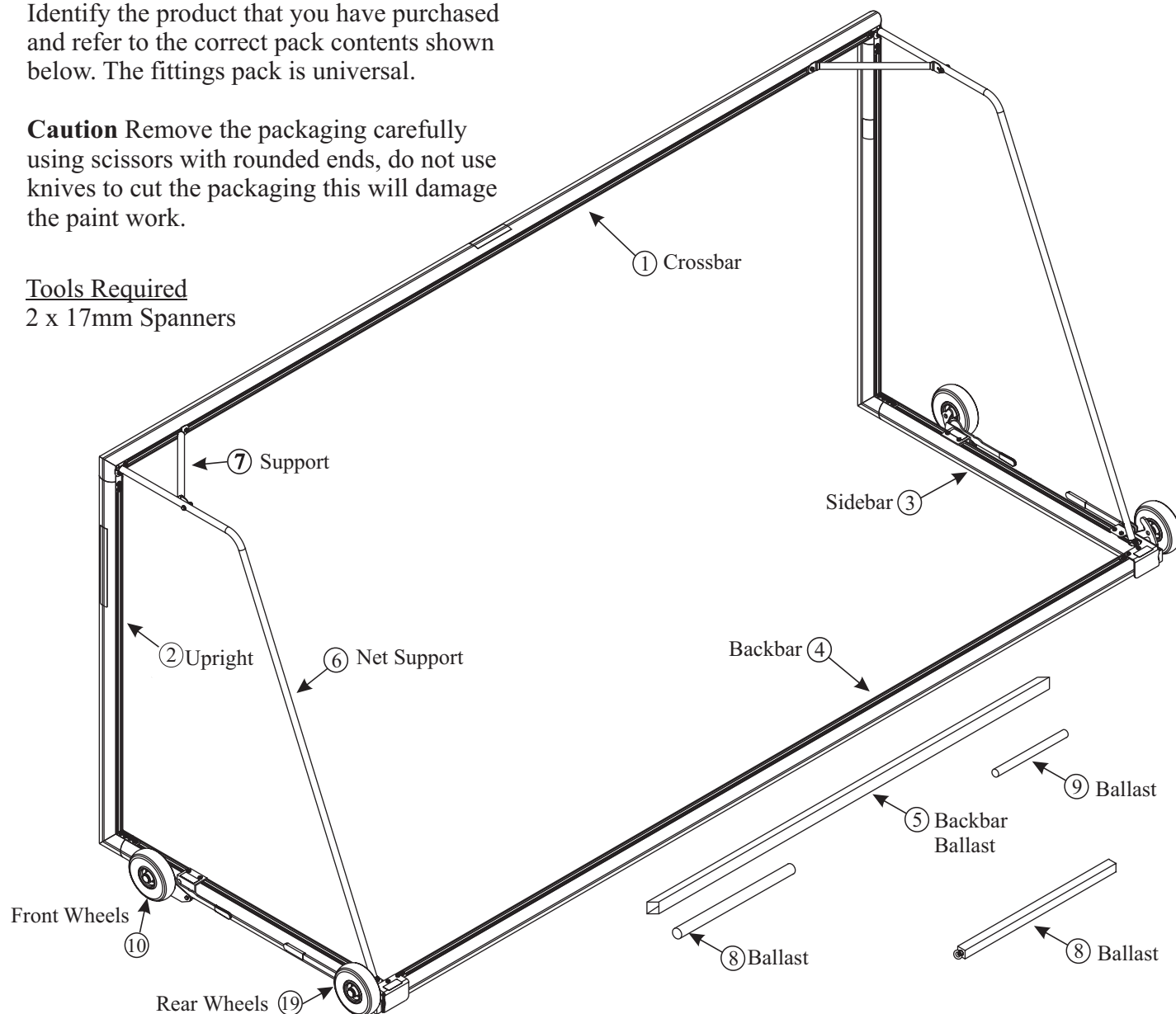
2 x 17mm Spanners

Wheel Fittings

Fittings for the wheels will be included with the wheels, please refer to the Instructions included in FPK321.

Note:

Image shown details FBL-437



Product	Size	① Crossbar	② Upright	③ Sidebar	④ Backbar	⑤ BB Box	⑥ ⑦ Supports	⑧ Ballast	⑨ Ballast	⑩ Wheels	⑪ Wheels
FBL-435	7.32x2.44m	2 FEP360	2 FEP284	2 FEP142	2 FEP487	2 FEP845	2 FEP519	4 FEP392		1 FPK321	2 FPK264
FBL-436	6.4x2.13m	2 FEP361	2 FEP286	2 FEP191	2 FEP820	2 FEP813	2 FEP520	4 FEP392	1 FEP761	1 FPK321	2 FPK264
FBL-437	4.88x2.13m	2 FEP378	2 FEP286	2 FEP467	2 FEP581	2 FEP031	2 FEP629	8 FEP900		1 FPK321	2 FPK264
FBL-438	4.88x1.83m	2 FEP378	2 FEP288	2 FEP197	2 FEP581	2 FEP031	2 FEP550	4 FEP070		1 FPK321	1 FPK322
FBL-439	3.66x1.83m	2 FEP363	2 FEP288	2 FEP197	2 FEP490	2 FEP728	2 FEP550	4 FEP392		1 FPK321	1 FPK322
FBL-440	5x2m	2 FEP396	2 FEP291	2 FEP227	2 FEP996	2 FEP666	2 FEQ097	4 FEP392	4 FEP070	1 FPK321	2 FPK264
FBL-441	3x2m	2 FEP407	2 FEP406	2 FEP227	2 FEP783	2 FEP657	2 FEP097	4 FEP392		1 FPK321	2 FPK264
FBL-445	4.88x1.22m	2 FEP378	2 FEP290	2 FEP826	2 FEP581	2 FEP031	2 FEQ293	4 FEP070		1 FPK321	
FBL-446	3.66x1.22m	2 FEP363	2 FEP290	2 FEP826	2 FEP490	2 FEP728	2 FEQ293	4 FEP392		1 FPK321	
FBL-447	2.44x1.22m	2 FEP354	2 FEP290	2 FEP826	2 FEP513	2 FEP507	2 FEQ293	4 FEP070		1 FPK321	
FBL-730	6x2.1m	2 FEP798	2 FEP836	2 FEP191	2 FEP786	2 FEP848	2 FEP874	6 FEP392		1 FPK321	2 FPK264

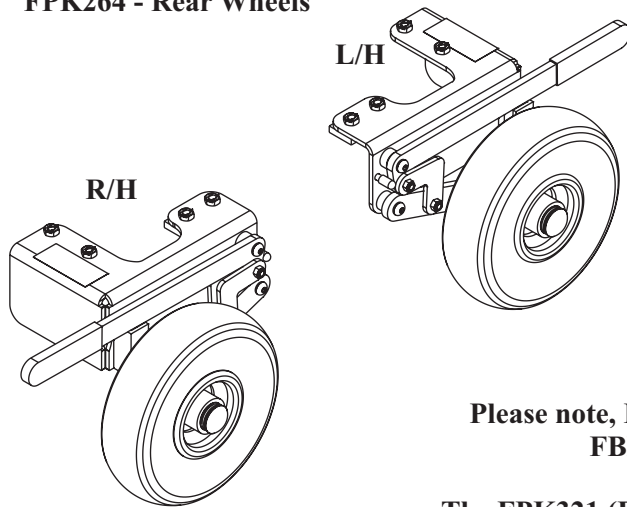
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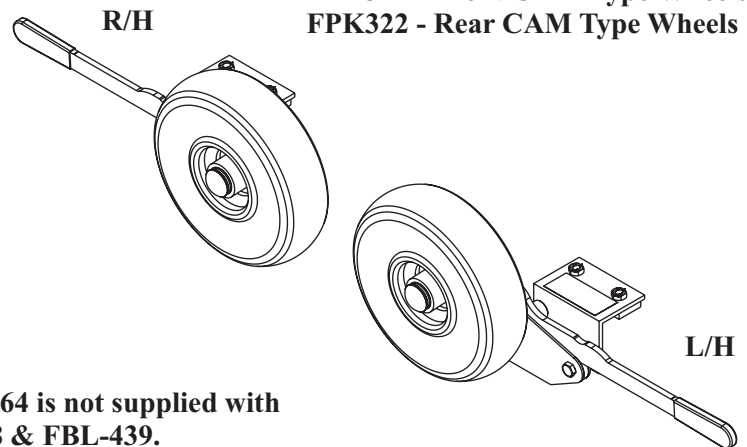
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Detailed Wheel Views

FPK264 - Rear Wheels



FPK321 - Front CAM Type Wheels
FPK322 - Rear CAM Type Wheels

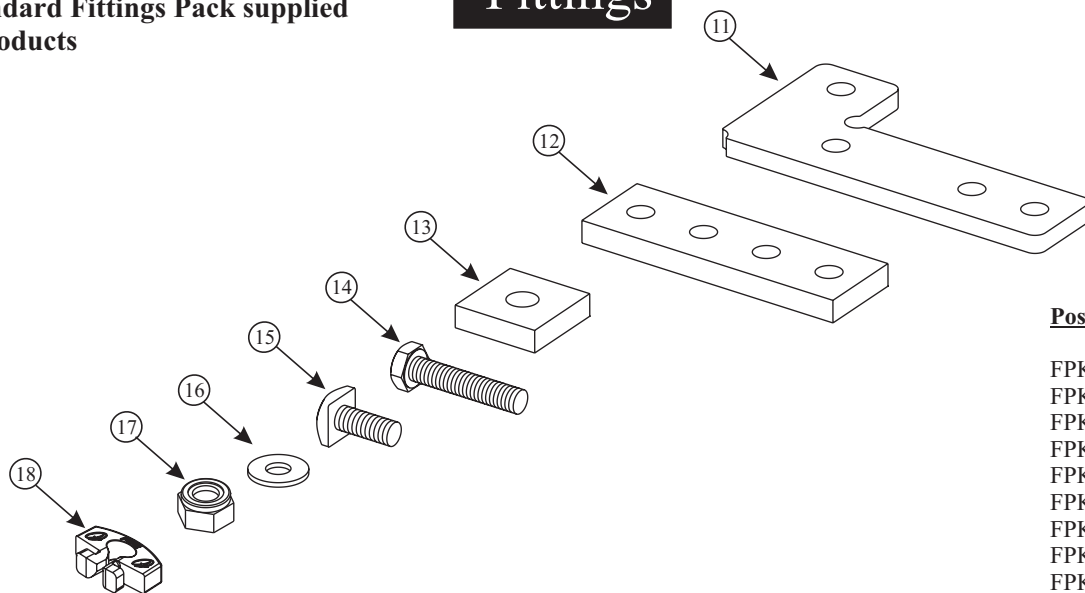


Please note, FPK264 is not supplied with
FBL-438 & FBL-439.

The FPK321 (Front) & FPK322 (Rear) CAM
wheels are installed on these goals

1 off - Standard Fittings Pack supplied
with all Products

Fittings



Post Hook Quantities

FPK365 - 50 Per Pack
FPK366 - 60 Per Pack
FPK368 - 42 Per Pack
FPK369 - 100 Per Pack
FPK372 - 72 Per Pack
FPK375 - 75 Per Pack
FPK376 - 86 Per Pack
FPK377 - 90 Per Pack
FPK378 - 62 Per Pack

Product	FPK Part No	ASY Part No	⑪ L-Plate	⑫ Joining Plate	⑬ Spacer	⑭ Hex Bolt	⑮ Square Bolt	⑯ Washer	⑰ Nylock	⑱ Post Hook
FBL-435	1 FPK435	2 ASY435	4 PEP416	2 PEP299	2 APP150	2 BOL306	26 BOL336	26 BOL709	24 BOL202	2 FPK369
FBL-436	1 FPK436	2 ASY435	4 PEP416	2 PEP299	2 APP150	2 BOL306	26 BOL336	26 BOL709	24 BOL202	2 FPK377
FBL-437	1 FPK437	2 ASY435	4 PEP416	2 PEP299	2 APP150	2 BOL306	26 BOL336	26 BOL709	24 BOL202	2 FPK375
FBL-438	1 FPK438	2 ASY200	4 PEP416	2 PEP299	2 APP150	2 BOL306	26 BOL336	30 BOL709	28 BOL202	2 FPK372
FBL-439	1 FPK439	2 ASY200	4 PEP416	2 PEP299	2 APP150	2 BOL306	26 BOL336	30 BOL709	28 BOL202	2 FPK378
FBL-440	1 FPK437	2 ASY435	4 PEP416	2 PEP299	2 APP150	2 BOL306	26 BOL336	26 BOL709	24 BOL202	2 FPK375
FBL-441	1 FPK441	2 ASY435	4 PEP416	2 PEP299	2 APP150	2 BOL306	26 BOL336	26 BOL709	24 BOL202	2 FPK366
FBL-445	1 FPK439	2 ASY200	4 PEP416	2 PEP299	2 APP150	2 BOL306	26 BOL336	30 BOL709	28 BOL202	2 FPK378
FBL-446	1 FPK446	2 ASY200	4 PEP416	2 PEP299	2 APP150	2 BOL306	26 BOL336	30 BOL709	28 BOL202	2 FPK365
FBL-447	1 FPK447	2 ASY200	4 PEP416	2 PEP299	2 APP150	2 BOL306	26 BOL336	30 BOL709	28 BOL202	2 FPK368
FBL-730	1 FPK440	2 ASY435	4 PEP416	2 PEP299	2 APP150	2 BOL306	26 BOL336	26 BOL709	24 BOL202	2 FPK376

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Assembly Instructions

Please Note: For safety reasons, It is recommended that two or more people assemble this goal and it should take 45mins.

Sidebar and Backbar - Lay the Sidebars and Backbar out as shown in Fig 1 and insert the Ballast Box into the Backbar so that it is inset 192mm. insert the Ballast into both ends of the Box (Ballast quantities, sizes and shapes vary depending on Goal size, so insert equal amounts into each goal taking care to identify the differing lengths).

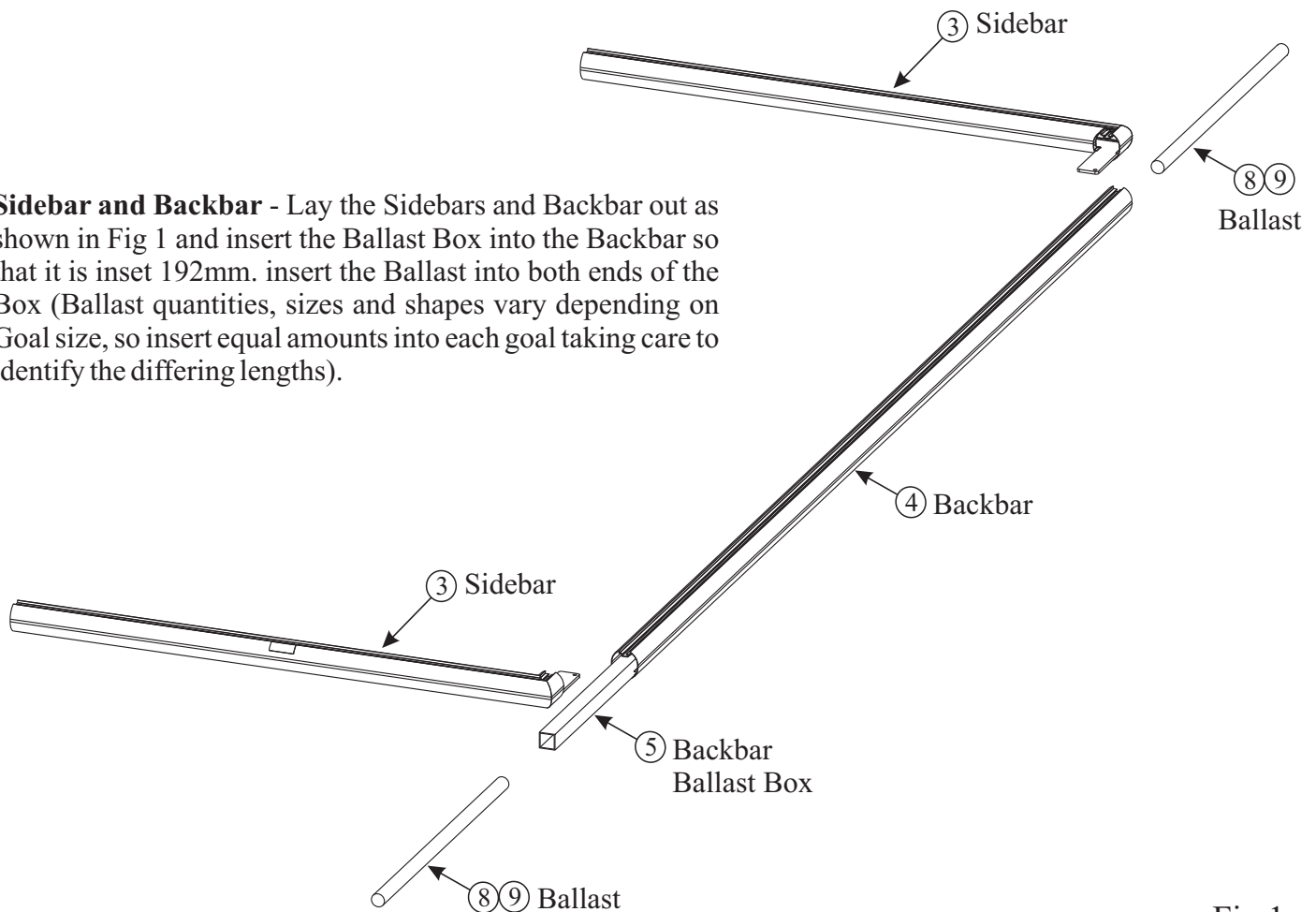
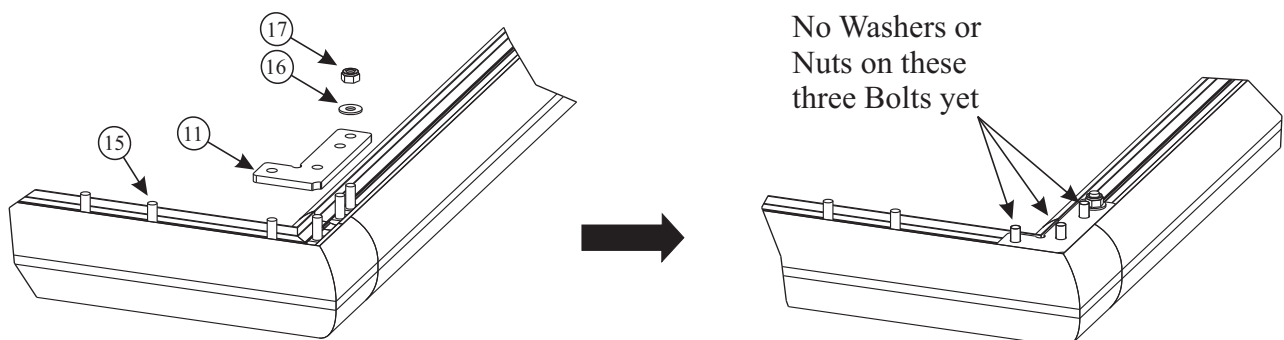


Fig 1

Fix the Sidebars to the Backbar as shown in Fig 2.



Important - Insert an additional 4 Square Head Bolts (item 15) from the Wheel Fittings Pack into each Sideframe, these will be used later for the Wheels.

Fig 2

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Crossbar, Uprights and Net Supports - Lay the Crossbar and Uprights out as shown in Fig 3 and place the Net Support and Support Brace close by.

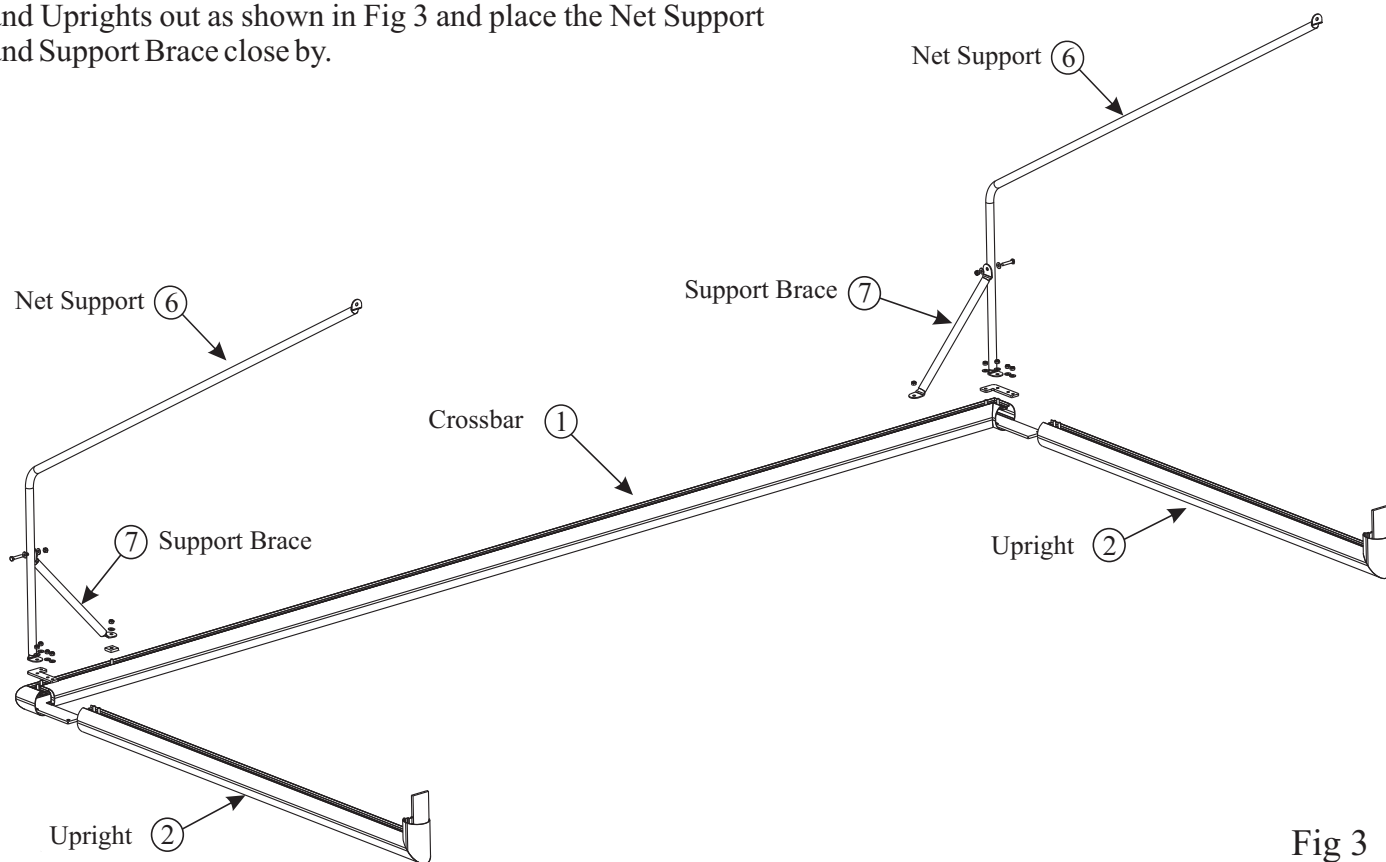
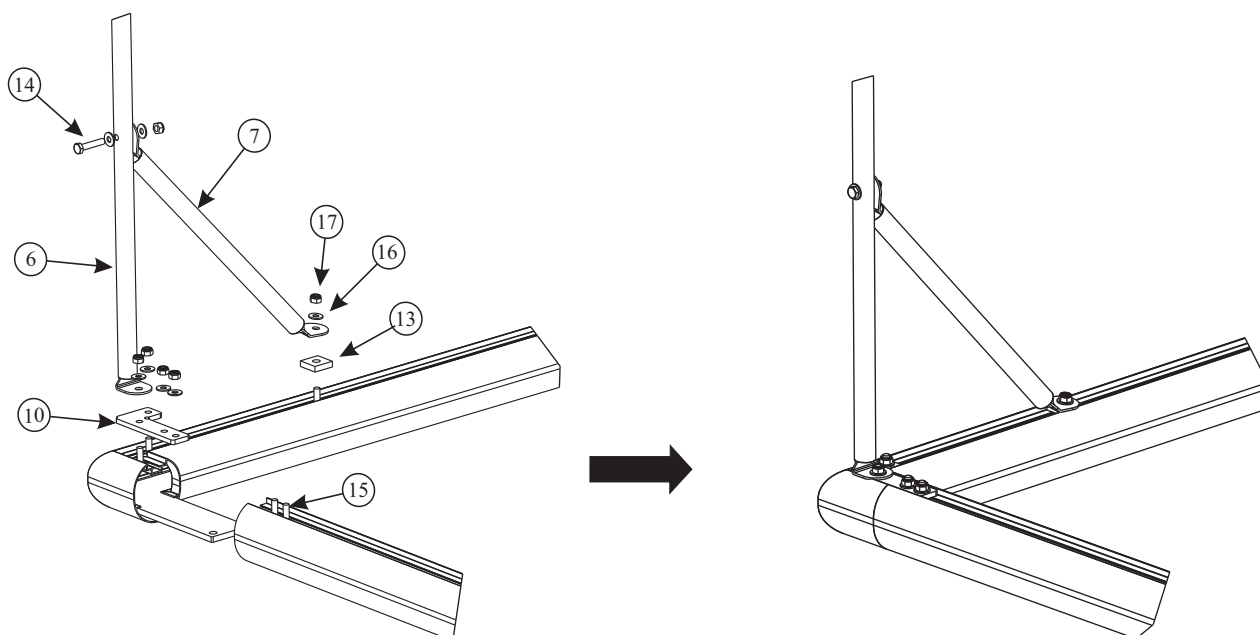


Fig 3

Fix the Uprights to the Crossbar as shown in Fig 4.



Tip - Someone will need to hold the Net Support in position while all the Bolts are being secured.

Fig 4

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Fit Joining Plates to Sidebar - Loosely fit the Joining Plates (item 12) to the end of the Sidebars, as shown in Fig 5. Check that the additional 4 Square Head Bolts have also been slid into the section ready for the Wheels fitted later.

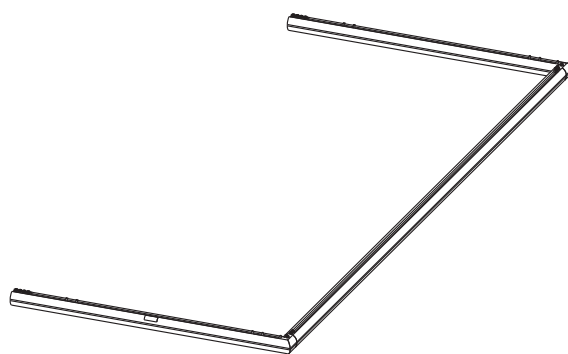
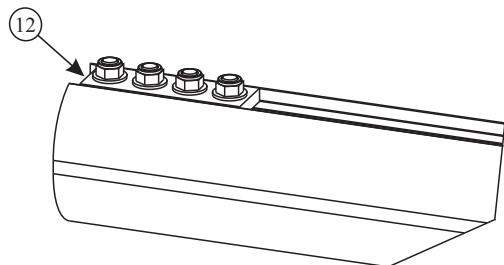


Fig 5

Join the Uprights to the Sidebars - 2 people are required to lift the Upright (with Crossbar and Net Supports attached) into the vertical position and slide the plates into the slot in the Sidebar, as shown in Figs 6 & 7.

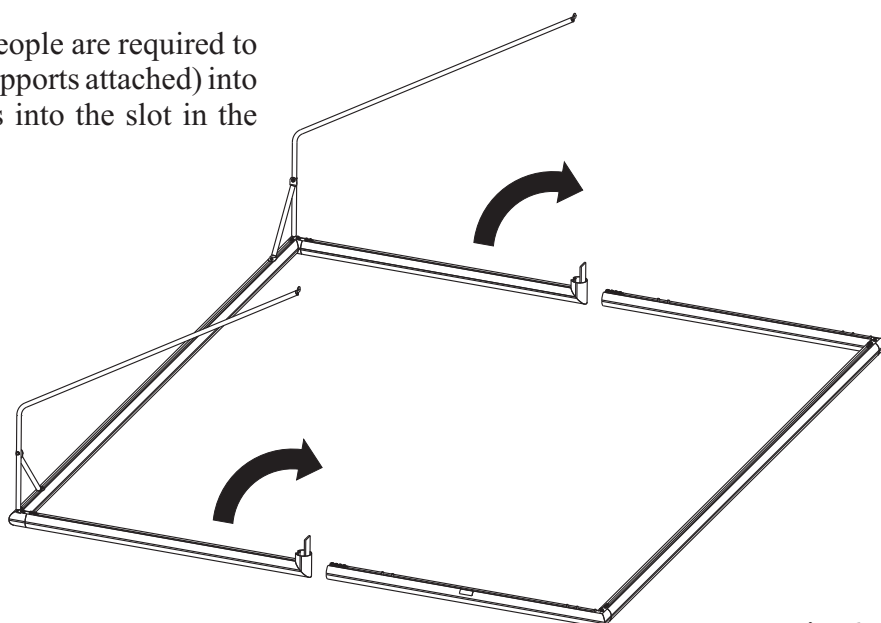


Fig 6

Once the Uprights have been slid into the Sidebar; slide and position the Joining Plate centrally over the join and secure the Bolts.

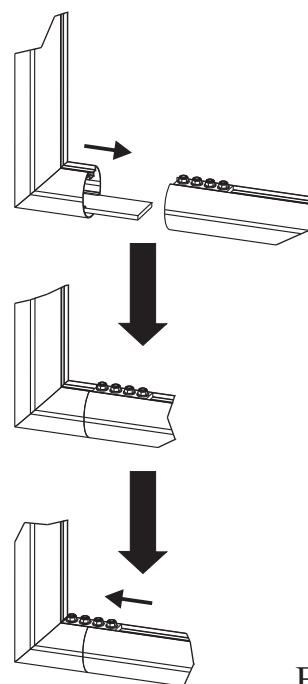
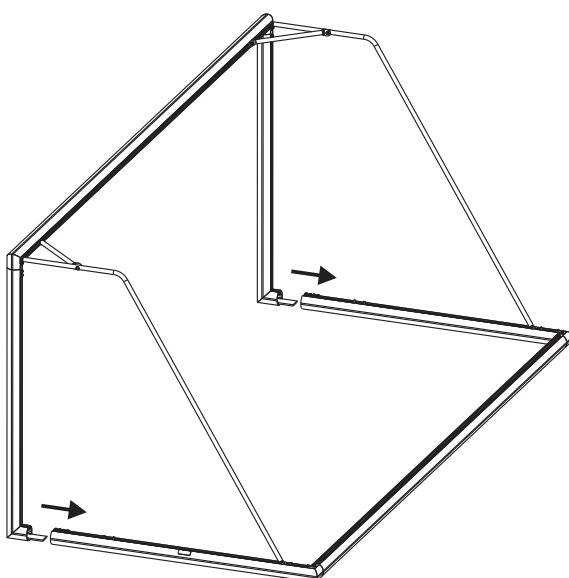


Fig 7

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Secure the Net Support to the Backbar - Loosely secure the bottom of the Net Support to the Bolt as shown in Fig 8, do not fully tighten until the wheel has been fitted.

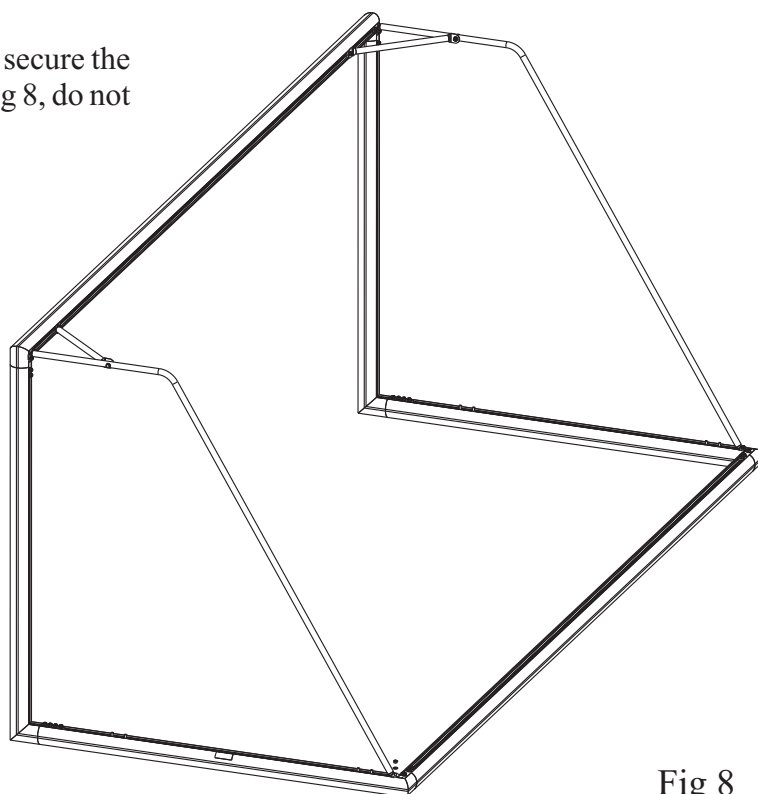
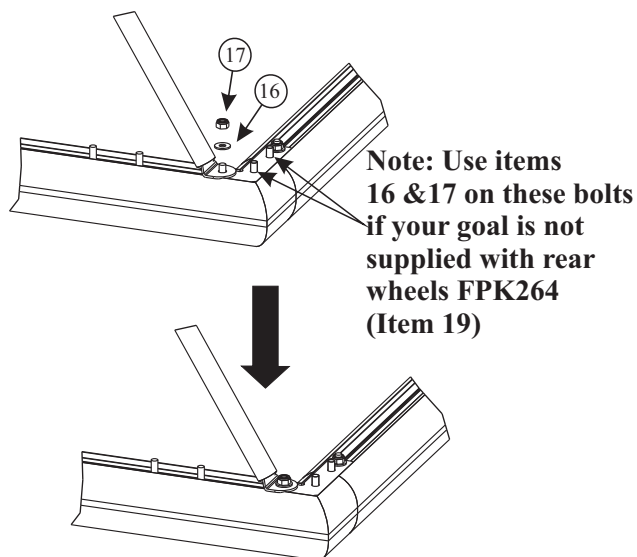


Fig 8

Wheels

Fitting the Wheels - Fit the wheels as shown in the Assembly Instructions included with the Wheels (INS606). The Wheel positions are shown in Fig 9, but you must consult the Wheel Assembly Instructions for Important Operational and Maintenance information.

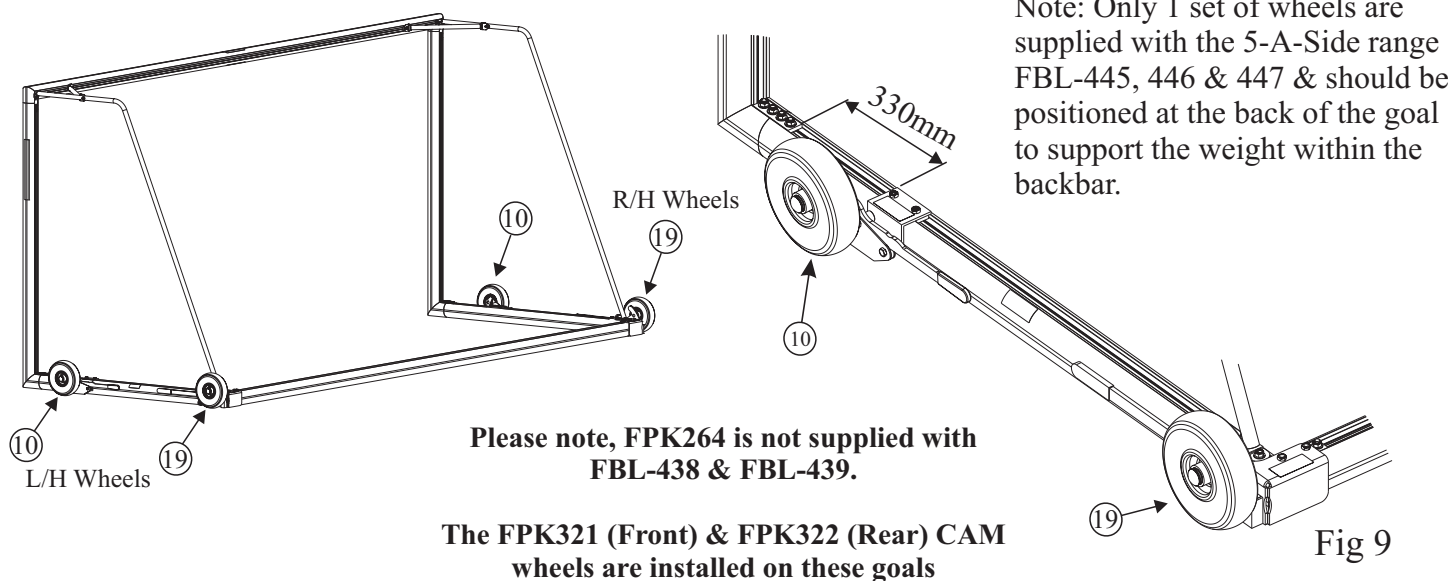


Fig 9

Net

Fitting the Net - Unpack the Net (Sold separately) and identify the Crossbar edge by locating the Crossbar Label. Attach the Net Hooks to the Net approx 250mm apart, then insert the hook into the slot on the goal section and twist to lock as shown in Fig 10 (it is a good idea to fit the Net at all corners first, to make sure that it is fitted correctly).

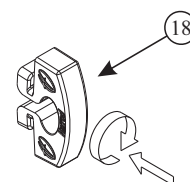


Fig 10