

## Pack Contents:

### Senior Gaelic Football Goal

- |                            |           |                            |          |
|----------------------------|-----------|----------------------------|----------|
| 1. 2 x R/H Bottom Uprights | (FEP565)  | 6. 4 x Net Support Bracket | (PLT581) |
| 2. 2 x L/H Bottom Uprights | (FEP566)  | 7. 8 x Washer              | (BOL709) |
| 3. 2 x Crossbar            | (FEP575)  | 8. 8 x M10 Hex Bolt        | (BOL306) |
| 4. 4 x Net Support Tube    | (FEP574)  | 9. 8 x M8 Nylock BZP Nut   | (BOL402) |
| 5. 4 x Ground Socket       | (FBL-129) | 10. 8 x M8 Hex Bolt        | (BOL509) |

**PLEASE READ ALL OF THE INSTRUCTIONS BEFORE YOU BEGIN TO ASSEMBLE YOUR GOAL.**

## View of Product

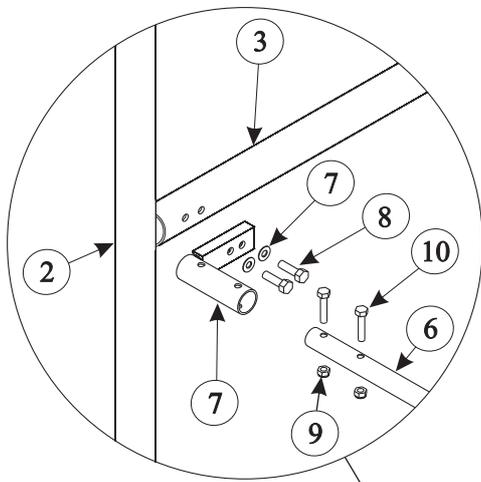


Fig.1

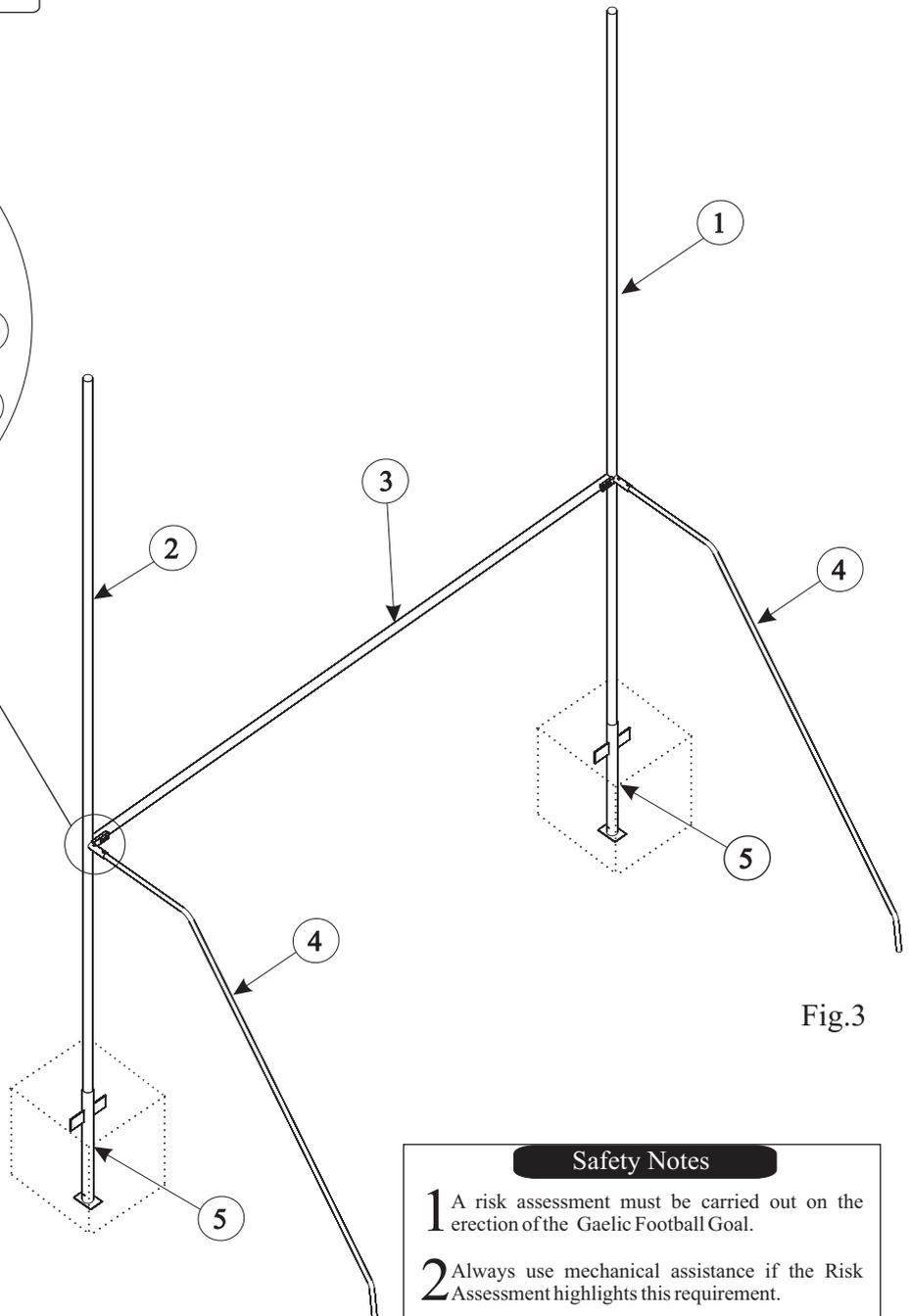


Fig.3

**Important:-** The socket must be set 50mm below ground level. This is to protect lawn mower blades and must be done to ensure that the crossbar height meets regulations.

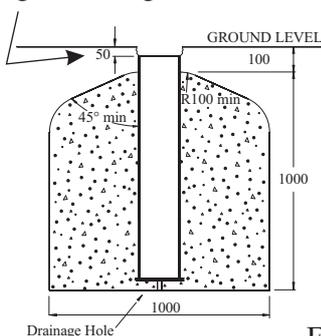


Fig.2

### Safety Notes

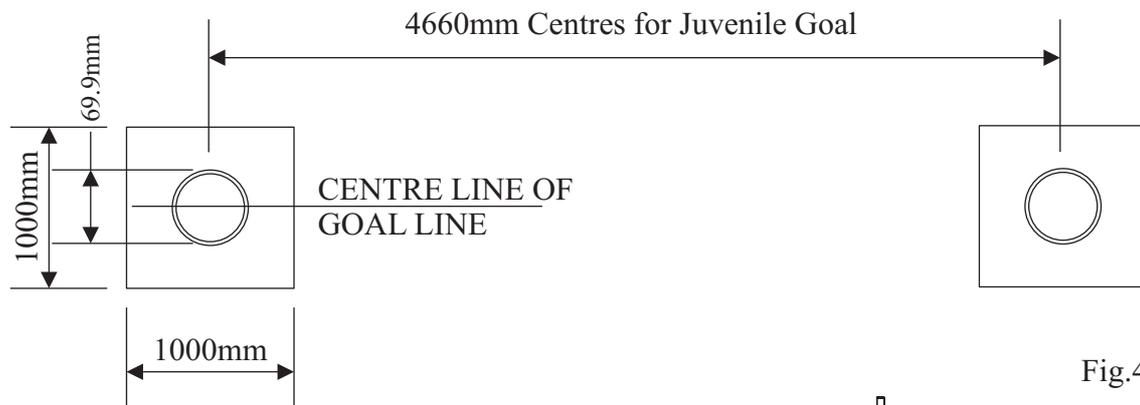
- 1 A risk assessment must be carried out on the erection of the Gaelic Football Goal.
- 2 Always use mechanical assistance if the Risk Assessment highlights this requirement.
- 3 Always check fasteners before use and tighten where necessary.

## Assembly Instructions

### Assembly Requirements:

Time to Assemble:	20mins per Set
Tools Needed:	1x17mm Spanner 2x13mm Spanner

**1** Concrete the sockets (5) in place at centres given in Fig 4. Place the socket top 50mm below ground level, and finish the concrete 100mm below ground level to allow for soil and turf, as shown in Fig 2. Use the diagram below for correct socket placement. Use spirit level to make sure that the sockets are truly vertical and support until set. Allow concrete to cure fully before assembling the rest of your goal.



**2** Lay the Uprights (1,2) on the ground in front of the sockets, making sure that the spigots are facing inwards and the bolt holes for the Crossbar (3) are facing up. This will ensure the correct uprights are in position.

**3** Please refer to the safety note before attempting to insert the uprights into the sockets. As each post has been identified to their socket, lift the posts into their sockets.

**4** Position two step ladders beside each Upright. Lift the Crossbar (3) together and slide onto each spigot. Now secure the Crossbar to the Uprights by bolting through the Net Support Brackets (6) as shown in Fig.1 Ensure washers (7) are placed between the bolts (8) and the Net Support Bracket (6).

**5** Once the goals are erected, insert Net Support Tube (4) into its bracket. Before attaching, mark the ground where the Net Support Tube rests. A small hole needs to be created at this marked point in order for the Net Support Tube to be inserted. This hole needs to be 270mm deep, angled into the ground at around 7.5 degrees. Shown in Fig. 5. Once hole is created place Net Support Tube into the hole and attach to bracket using bolts (10) and nut (9) as shown in Fig.1. Use the net support to ensure that the goal posts are in the vertical position.

