

Pack Contents:

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| 1. 2 x Right Hand Upright (FEP567) | 10. 8 x M10 Washer (BOL709) |
| 2. 2 x Left Hand Upright (FEP568) | 11. 8 x M8 Nylock BZP Nut (BOL402) |
| 3. 2 x Crossbar (PEP569) | 12. 8 x M8x50mm Hex Bolt (BOL509) |
| 4. 2 x L/H and R/H Side Bars (FEP571) | 13. 4 x M12 Eye Bolt (BOL860) |
| 5. 2 x Back Bars (FEP570) | 14. 4 x Carbine Clip (HKS008) |
| 6. 4 x Net Support Tubes (FEP572) | 15. 4 x 3 Link Chain (BOL823) |
| 7. 4 x Net Support Brackets (PLT581) | 16. 4 x 10mm U-Peg (PEG021) |
| 8. 16 x M12 Washers (BOL710) | 17. 8 x Pre-Fitted M12 x 40 Bolts (BOL143) |
| 9. 8 x M10x50 Hex Bolt (BOL306) | 18. 8 x Pre-Fitted M12 x 25 Bolts (BOL163) |

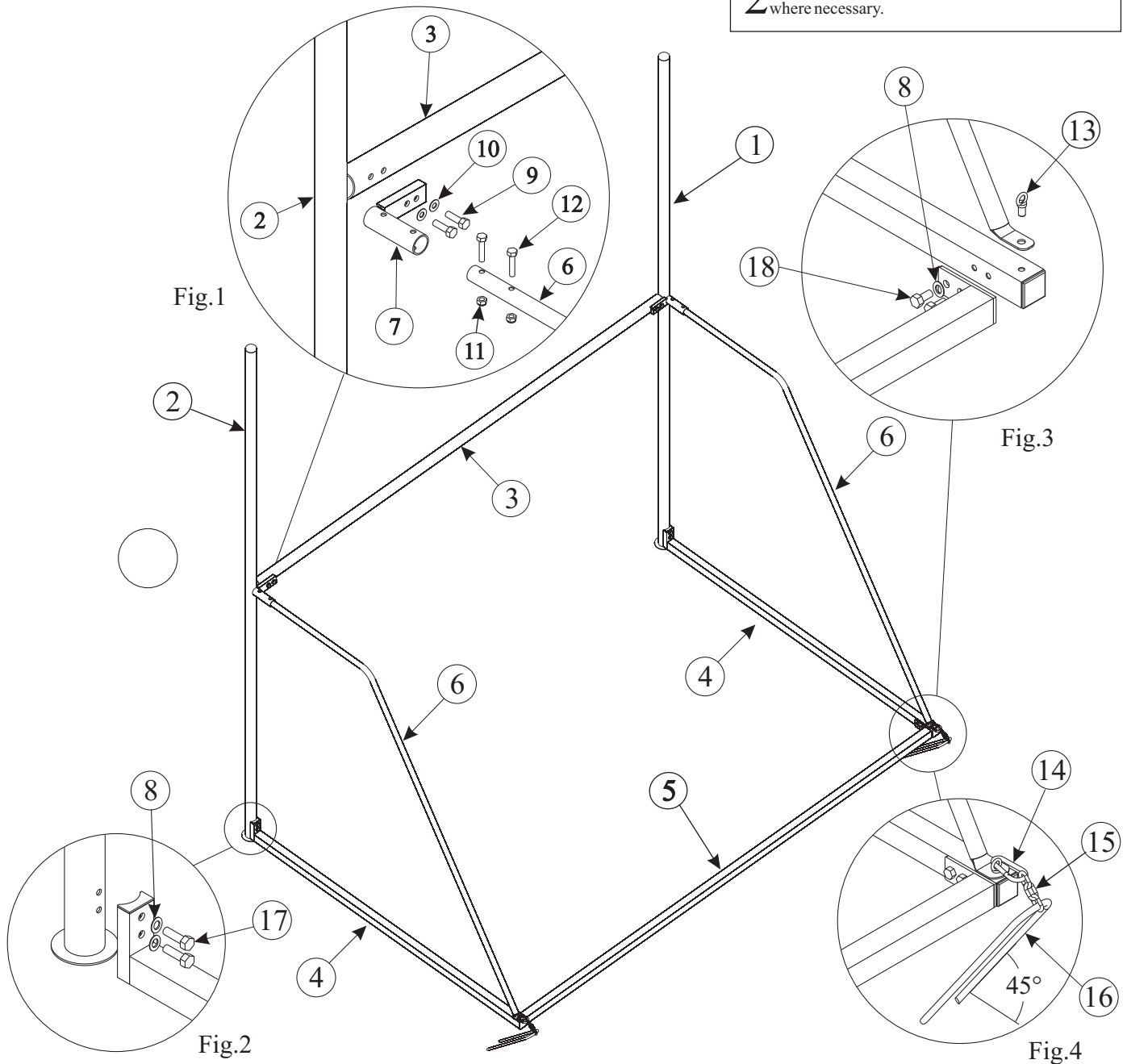
PLEASE READ ALL OF THE INSTRUCTIONS BEFORE YOU BEGIN TO ASSEMBLE YOUR GOAL.

View of Product

Safety Notes

1 A risk assessment must be carried out on the erection of the Gaelic Football Goal.

2 Always check fasteners before use and tighten where necessary.



Assembly Instructions

Assembly Requirements

Number of People:	2
Time to Assemble:	20mins per Set
Tools Needed:	1 x 17mm Spanner
	1 x 19mm Spanner
	2 x 13mm Spanners

It is recommended that you follow the assembly sequence below.

1 Lay the Crossbar (3) and the Uprights (1,2) on the ground, making sure that the holes in the spigots are facing up. This will determine the left and right hand uprights. Insert the Cross bar on to the spigots, then position the net support bracket onto the Crossbar. Fasten them all together with bolts (9) and washers (10) as shown in Fig 1.

2 Fit the Net Support Tubes (6) to the brackets as shown in Fig.1, and then stand the goal upright.

3 Remove the pre-fitted M12 Bolts (17) from the bottom of the Uprights, then fit the Left and Right Hand Side Bars (4) as shown in Fig.2, by re-fitting the M12 Bolts and adding Washers. Fit the bottom of the Net Support Tube with an M12 Eye Bolt (13) as shown in Fig.3.

4 Remove the remaining pre-fitted Bolts (18) in the Side Bars (4) and Fit the Back Bar (5) to the Side Bars, as shown in Fig.3.

5 **All freestanding goals must be anchored at all times.** Anchor your football goal by connecting a Carbine Clip (14) and Chain (15) to the Eye Bolt (13), then drive a U-Peg (16) through the Chain into the ground making sure that the Peg is driven into the ground at an angle of 45° (see Fig 4). If the goal is to be used on a synthetic pitch then 105kg of weight is required to ensure that the goal conforms to the safety standard. This can be achieved by attaching 6 x ANC-005 per goal. Please see your distributor for advice and attachment details.

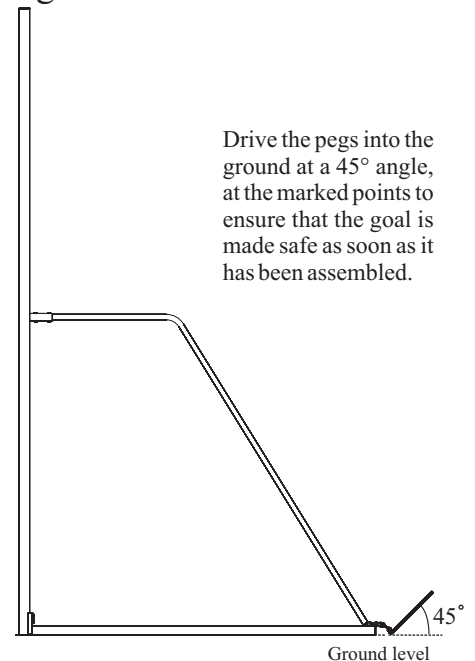


Fig.5

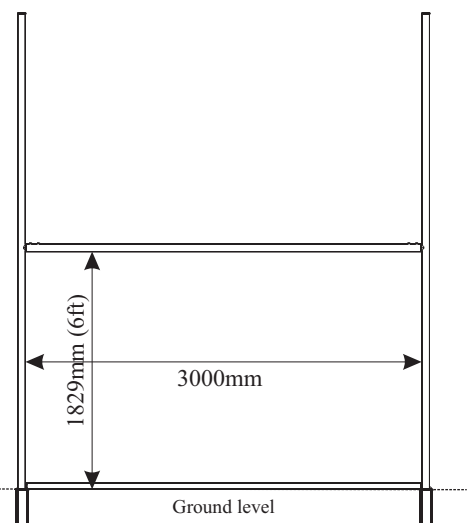


Fig.6