

Code: FBL-247

INS716

Revision 7

09/12/2014

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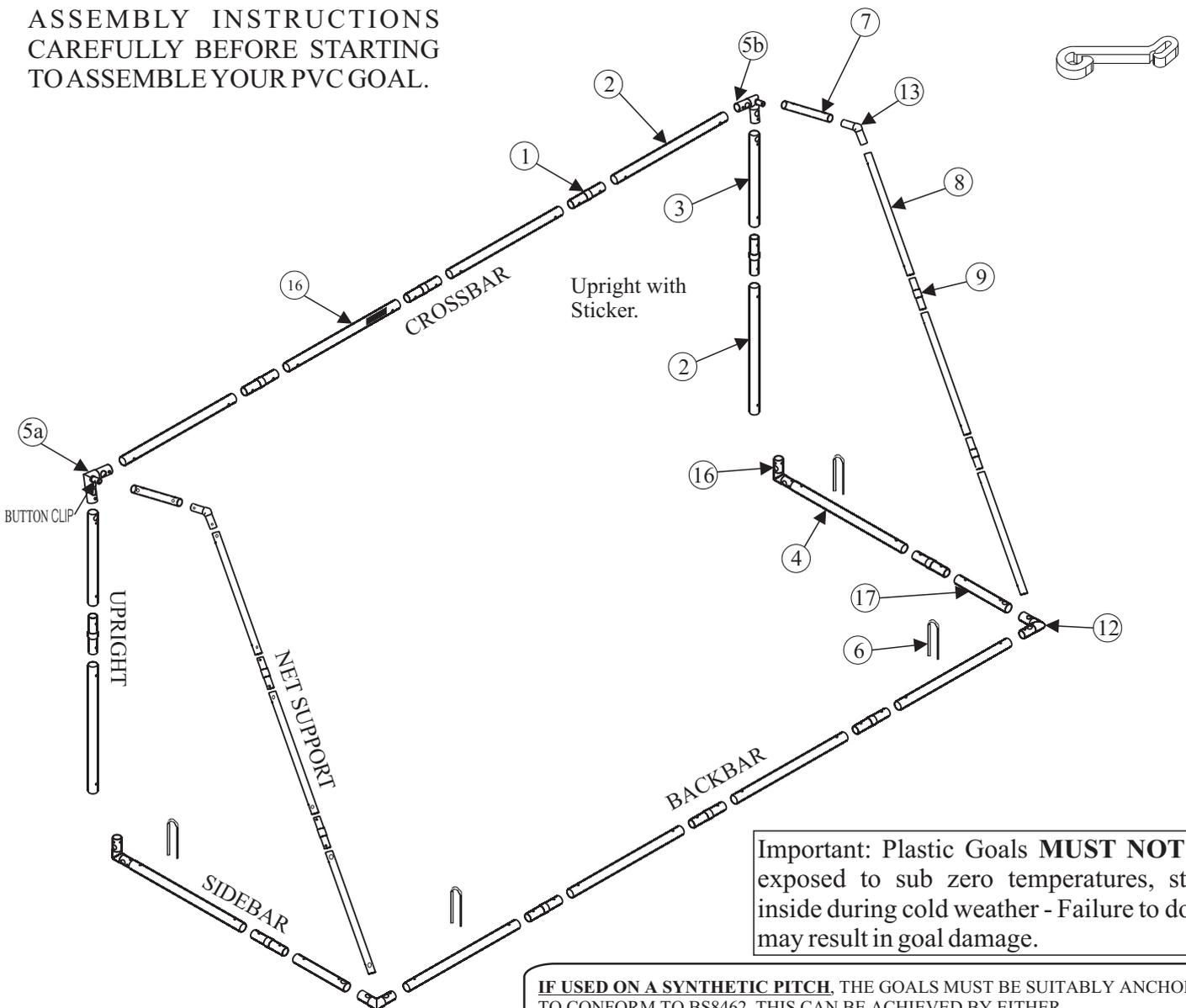
Product: 4.88x2.13m 9-A-Side UPVC Goal

Pack Contents:

1. Joint Piece x 10	(PLP107)	9. Net Support Connector x 4	(PLA126)
2. Crossbar x 7	(PLA137)	10. Bag x 1	(FBL-168)
3. Upright x 2	(PLA130)	11. Net hook x 36	(CLP040)
4. Front sidebar/B/Bar x 4	(PLA131)	12. Backbar Corner Joint x 2	(PLA110)
5a. L/H Top Elbow	(PLP115)	13. Net Support Corner Connector x 2	(PLA107)
5b. R/H Top Elbow	(PLP116)	14. Net x 1	(FBL-249)
6. Anchor x 4	(PEG020)	15. Upright Corner Joint x 2	(PLA125)
7. Net support (Top) x 2	(PLA132)	16. Crossbar C/W Label x 1	(PLP137)
8. Net support x 6	(PLA133)	17. Back Sidebar x 2	(PLA136)

View of Product

IMPORTANT PLEASE READ THE ASSEMBLY INSTRUCTIONS CAREFULLY BEFORE STARTING TO ASSEMBLE YOUR PVC GOAL.



Important: Plastic Goals MUST NOT be exposed to sub zero temperatures, store inside during cold weather - Failure to do so may result in goal damage.

IF USED ON A SYNTHETIC PITCH, THE GOALS MUST BE SUITABLY ANCHORED TO CONFORM TO BS8462. THIS CAN BE ACHIEVED BY EITHER,

- A) INSTALLING A GROUND ANCHOR BELOW THE SYNTHETIC GRASS LEVEL
- B) BY ATTACHING THE GOAL TO THE NEAREST PERIMETER FIXING POINT. A CHAIN OR FLAT BAR CAN BE USED TO ACHIEVE THIS, BUT CARE SHOULD BE TAKEN SO AS TO NOT CREATE ANOTHER POTENTIAL HAZARD WHEN INSTALLING THIS OPTION.
- C) ATTACHING COUNTERBALANCE WEIGHTS (35kg IN TOTAL OR 2 X ANC-005 ANCHORS) TO THE BACK OF EACH GOAL.

PLEASE CONTACT YOUR DISTRIBUTOR FOR ADVISE ON ATTACHMENT OPTIONS.

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Product: 4.88x2.13x1.83m UPVC Goal

Assembly Instructions

1 ASSEMBLE THE CROSSBARS.

Assemble a crossbar by inserting crossbar joint pieces (1) into each end of 2 crossbars (2). Slide 2 more crossbars (2) over the free ends of the joint pieces. Fix elbows (5a & 5b) to ends Repeat for the second crossbar.



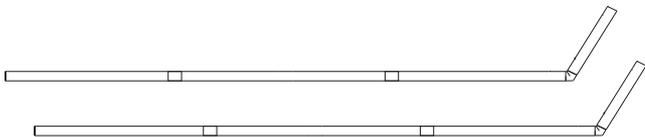
2 ASSEMBLE THE UPRIGHTS.

Insert 1 joint piece (1) into the end of 1 upright piece (3). Repeat for the second upright.



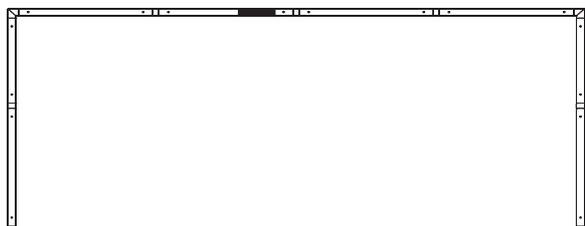
3 ASSEMBLE THE NET SUPPORTS.

Insert a net support joint (9) into both ends of a net support (2 holes) (8), then add another net support to one end. Into this insert net support joint (13) then top runback section (7). Repeat for the second net support.



4 FIT THE UPRIGHTS.

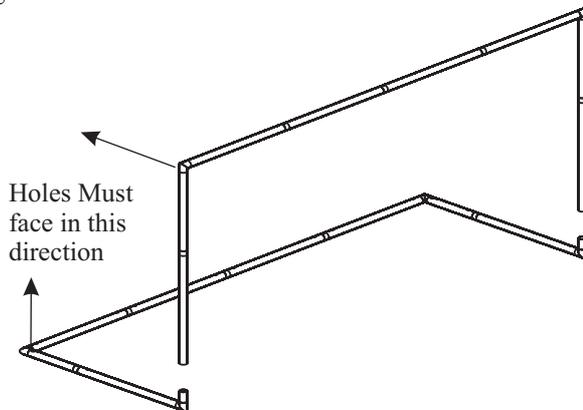
Take the uprights from step 2. Fit the upright to the elbow in one of the crossbars. Repeat this for the other upright.



5 Follow exactly the same method as Step 4 with the sidebar (4) in the other crossbar piece.

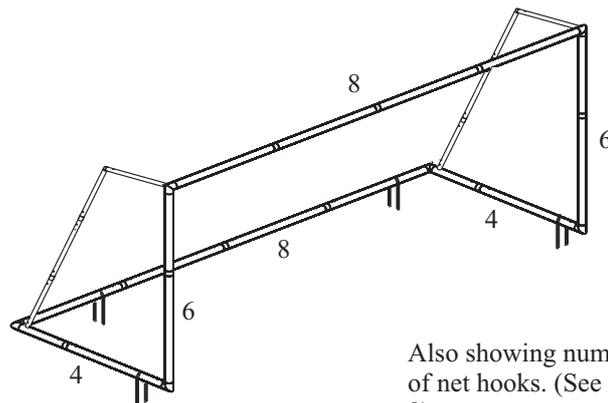
6 JOINING THE DIFFERENT UPRIGHTS Attach the front sidebars (12) to the short sidebar, so that they point upward. Lift and rotate the larger uprights into the

upstanding position and push onto the elbows attached to the short uprights.



7 ATTACHING THE NET SUPPORTS.

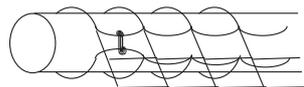
Place one end of a net support over the elbow spigot located at the top of the upright. Locate the other end of the net support in the hole in the side bar.



Also showing number of net hooks. (See step 8)

8 FITTING THE NET.

Lay the net on the ground Identify a straight edge with a label marked Crossbar, now locate the two sides of the net and in particular the corner. Place the corner of the net over the top corner of the goal, use a net hook on each side of the corner to secure. Repeat this with all corners and finally evenly space net hooks around the goal.



9 PEGGING DOWN.

Position the goal where it is to be used and drive the anchor pegs (6) into the ground over the elbows and punched upright. Drive another anchor peg (6) mid way along the back crossbar. See diagram showing exploded view of assembled goal. (If the goal is not for grass use, please see note on previous page on synthetic pitch anchor options).